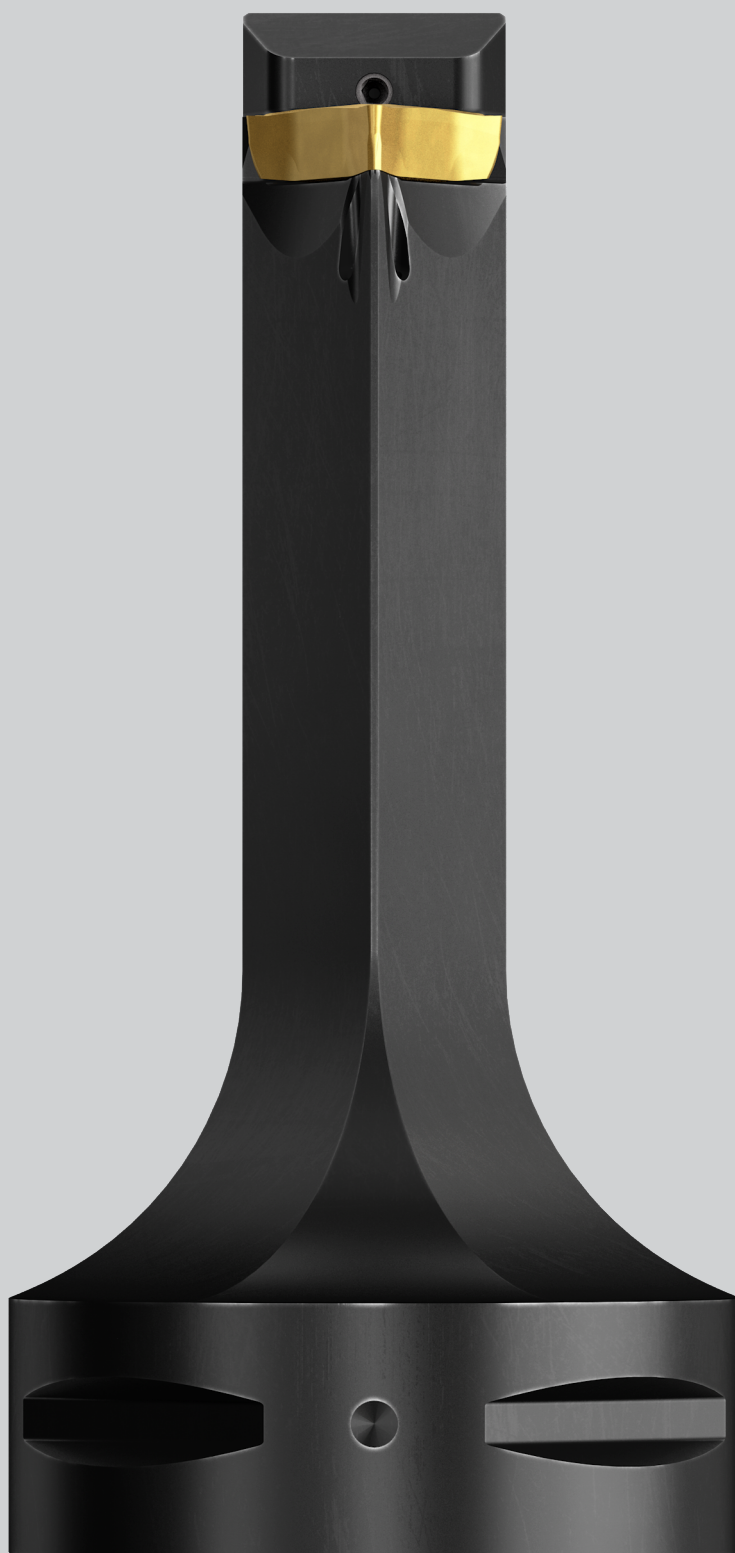


山特维克可乐满补充样本



普通车削	A
切断和切槽	B
铣削	C
攻丝	D
旋转刀具接柄	E
通用信息	F

普通车削

CoroTurn® Prime

切削单元 5

CoroTurn® 107

刀片 3
车削用切削头 7

T-Max® P

刀片 4

CoroPlex® YT

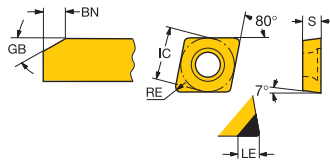
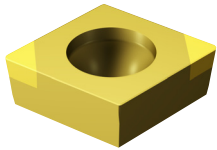
多功能刀具 6

如需了解完整产品信息，敬请访问 www.sandvik.coromant.com

用于车削的 CoroTurn® 107 刀片

C型刀片 (菱形 80°)

高级切削材料

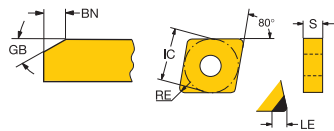
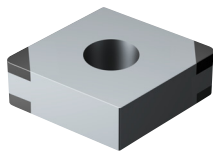


								ISO 代码	H		
	LE	S	RE	GB	BN		7105		7115	7125	
精加工	06	1/4	2.6	2.38	0.4	20°	0.15	CCGW060204S01520FWG	☆	★	
			.101	.094	.016	20°	.006				
			2.5	2.38	0.8	20°	0.15	CCGW060208S01520FWG	★		
			.097	.094	.031	20°	.006				
	09	3/8	2.6	3.97	0.4	20°	0.15	CCGW09T304S01520FWG	☆	☆	★
			.101	.156	.016	20°	.006				
		2.5	3.97	0.8	20°	0.15	CCGW09T308S01520FWG	☆	☆	★	
		.097	.156	.031	20°	.006					

用于车削的 T-Max® P 刀片

C型刀片（菱形 80°）

高级切削材料



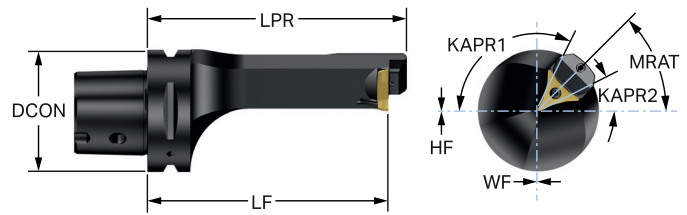
									ISO 代码	H
		LE	S	RE	GB	BN	ISO 代码	T105		
精加工	12	1/2	2.8	4.76	1.2	20°	0.15	CNGA120412S01520HWG	★	
			.112	.188	.047	20°	.006			

螺钉夹紧型

可乐满 Capto® - 带内冷却



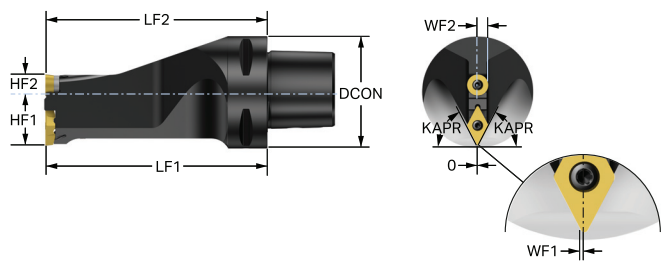
PSIR -22.5°



						尺寸, mm, inch								
SSC	CZC _{MS}	LU	KAPR 1	KAPR 2	CNSC	订货号	DCON _{MS}	LPR	LF	WF	BAR PSI	NM	KG	MIID
CP-A	C6	75.0	117.5°	27.5°	3	C6-CP-A00125-11CY	63	134.6	125.0	0.0	150	4.0	1.28	CP-A1108
		2.953					2.480	5.299	4.921	.000	2175			

螺钉夹紧型

可乐满 Capto® - 带内冷却

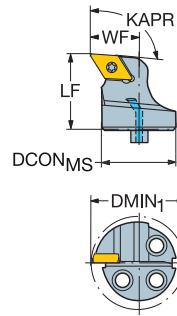


			尺寸, mm, inch											
CZC _{IS}	KAPR	CNSC	订货号	DCON _{IS}	LF ₁	LF ₂	HF ₁	HF ₂	BAR PSI	NM	KG	MIID ₁	MIID ₂	
C6	62.5°	3	C6-T-SR12XTRD13125BY	63	125.0	125.0	30.0	10.0	150	3.0	1.38	TR-DC1308	RCMT 12 04 MP	
				2.480	4.921	4.921	1.181	.394	2175					

CoroTurn® 107 切削头

螺钉夹紧型

CoroTurn® SL - 带内冷却



- DCMT, DCMX
DCGT, DCGX, DCET
- DCMW

								尺寸, mm, inch						
		CZCIS	KAPR	DMIN1	RMPX	CNSC	订货号	DCONMS	LF	WF				MIID
		07	1/4	20	91.0°	27.0	32°	8	570-SDTCR/L-20-07-16.5	20	20.0	16.5	40	0.9
				1.063				.787	.787	.650	580			
								20	20.0	16.5	40	3.0	0.03	DCMT 11 T3 04
				1.063				.787	.787	.650	580			

R= 右手型, L= 左手型

切断与切槽

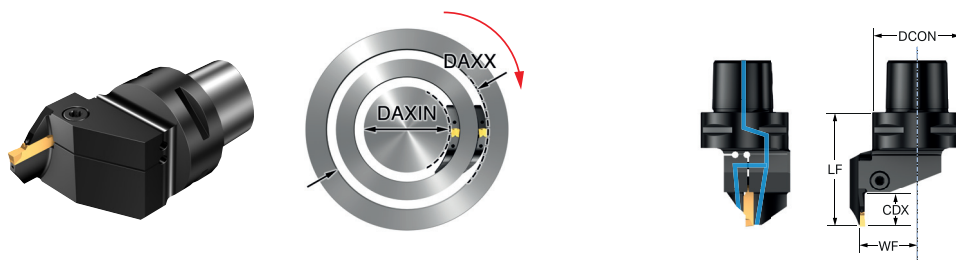
CoroCut® 2

用于端面切槽的 CoroCut® 2 切削单元	9-11
用于端面切槽的 CoroCut® 2 QS 刀柄	13-16

如需了解完整产品信息，敬请访问 www.sandvik.coromant.com

用于端面切槽的 CoroCut® 2 切削单元

螺钉夹紧型
带高精度冷却

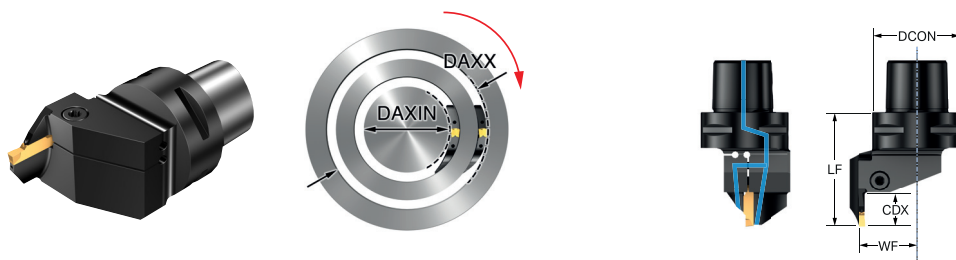


B 曲线

SSC	CZC _{IS}	CDX	DAXIN	DAXX	CNSC	订货号	尺寸, mm, inch						MID	
							DCON _{IS}	LF	WF	OAH	BAR PSI	NM		KG
H	C4	18.0	64.0	100.0	3	C2A-CC4-LFH18B-064CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
		.709	2.520	3.937			1.575	2.559	1.063	1.614	2175			
	C4	18.0	92.0	140.0	3	C2A-CC4-LFH18B-092CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
		.709	3.622	5.512			1.575	2.559	1.063	1.614	2175			
	C4	18.0	132.0	230.0	3	C2A-CC4-LFH18B-132CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
		.709	5.197	9.055			1.575	2.559	1.063	1.614	2175			
	C5	18.0	64.0	100.0	3	C2A-CC5-LFH18B-064CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
		.709	2.520	3.937			1.969	2.559	1.299	2.007	2175			
	C5	18.0	92.0	140.0	3	C2A-CC5-LFH18B-092CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
		.709	3.622	5.512			1.969	2.559	1.299	2.007	2175			
	C5	18.0	132.0	230.0	3	C2A-CC5-LFH18B-132CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
		.709	5.197	9.055			1.969	2.559	1.299	2.007	2175			
	C5	18.0	220.0	500.0	3	C2A-CC5-LFH18B-220CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
		.709	8.661	19.685			1.969	2.559	1.299	2.007	2175			
	C5	18.0	300.0	2000.0	3	C2A-CC5-LFH18B-300CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
		.709	11.811	78.740			1.969	2.559	1.299	2.007	2175			
	C6	18.0	64.0	100.0	3	C2A-CC6-LFH18B-064CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-
		.709	2.520	3.937			2.480	2.756	1.535	2.539	2175			
C6	18.0	92.0	140.0	3	C2A-CC6-LFH18B-092CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-	
	.709	3.622	5.512			2.480	2.756	1.535	2.539	2175				
C6	18.0	132.0	230.0	3	C2A-CC6-LFH18B-132CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	5.197	9.055			2.480	2.756	1.535	2.539	2175				
C6	18.0	220.0	500.0	3	C2A-CC6-LFH18B-220CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	8.661	19.685			2.480	2.756	1.535	2.539	2175				
C6	18.0	300.0	2000.0	3	C2A-CC6-LFH18B-300CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	11.811	78.740			2.480	2.756	1.535	2.539	2175				
J	C4	18.0	40.0	70.0	3	C2A-CC4-LFJ18B-040CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
		.709	1.575	2.756			1.575	2.559	1.063	1.614	2175			
	C4	18.0	60.0	95.0	3	C2A-CC4-LFJ18B-060CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
		.709	2.362	3.740			1.575	2.559	1.063	1.614	2175			
	C4	18.0	85.0	130.0	3	C2A-CC4-LFJ18B-085CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-
		.709	3.346	5.118			1.575	2.559	1.063	1.614	2175			
	C4	18.0	120.0	180.0	3	C2A-CC4-LFJ18B-120CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-
		.709	4.724	7.087			1.575	2.559	1.063	1.614	2175			
	C5	18.0	40.0	70.0	3	C2A-CC5-LFJ18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-J2N-0500-
		.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
	C5	18.0	60.0	95.0	3	C2A-CC5-LFJ18B-060CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
		.709	2.362	3.740			1.969	2.559	1.299	2.007	2175			
	C5	18.0	85.0	130.0	3	C2A-CC5-LFJ18B-085CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
		.709	3.346	5.118			1.969	2.559	1.299	2.007	2175			
	C5	18.0	175.0	500.0	3	C2A-CC5-LFJ18B-175CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-J2N-0500-
		.709	6.890	19.685			1.969	2.559	1.299	2.007	2175			
	C6	18.0	40.0	70.0	3	C2A-CC6-LFJ18B-040CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-
		.709	1.575	2.756			2.480	2.756	1.535	2.539	2175			
C6	18.0	60.0	95.0	3	C2A-CC6-LFJ18B-060CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
	.709	2.362	3.740			2.480	2.756	1.535	2.539	2175				
C6	18.0	85.0	130.0	3	C2A-CC6-LFJ18B-085CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
	.709	3.346	5.118			2.480	2.756	1.535	2.539	2175				
C6	18.0	120.0	180.0	3	C2A-CC6-LFJ18B-120CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-J2N-0500-	
	.709	4.724	7.087			2.480	2.756	1.535	2.539	2175				
C6	18.0	175.0	500.0	3	C2A-CC6-LFJ18B-175CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-J2N-0500-	
	.709	6.890	19.685			2.480	2.756	1.535	2.539	2175				

用于端面切槽的 CoroCut® 2 切削单元

螺钉夹紧型
带高精度冷却

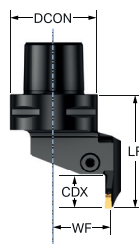
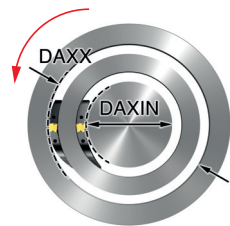


B 曲线

SSC	CZC ₁₆	CDX	DAXIN	DAXX	CNSC	订货号	尺寸, mm, inch							MI ID
							DCON ₁₆	LF	WF	OAH	BAR PSI	NM	KG	
K	C5	18.0	40.0	70.0	3	C2A-CC5-LFK18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
		.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
	C5	18.0	58.0	100.0	3	C2A-CC5-LFK18B-058CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
		.709	2.283	3.937			1.969	2.559	1.299	2.007	2175			
	C5	18.0	88.0	180.0	3	C2A-CC5-LFK18B-088CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
		.709	3.465	7.087			1.969	2.559	1.299	2.007	2175			
	C5	18.0	168.0	400.0	3	C2A-CC5-LFK18B-168CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
		.709	6.614	15.748			1.969	2.559	1.299	2.007	2175			
	C5	18.0	220.0	1000.0	3	C2A-CC5-LFK18B-220CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
		.709	8.661	39.370			1.969	2.559	1.299	2.007	2175			
	C6	18.0	58.0	100.0	3	C2A-CC6-LFK18B-058CB	63	70.0	39.0	64.5	150	4.5	1.21	C2I-K2N-0600-
		.709	2.283	3.937			2.480	2.756	1.535	2.539	2175			
C6	18.0	88.0	180.0	3	C2A-CC6-LFK18B-088CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-	
	.709	3.465	7.087			2.480	2.756	1.535	2.539	2175				
C6	18.0	168.0	400.0	3	C2A-CC6-LFK18B-168CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-	
	.709	6.614	15.748			2.480	2.756	1.535	2.539	2175				
C6	18.0	220.0	1000.0	3	C2A-CC6-LFK18B-220CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-	
	.709	8.661	39.370			2.480	2.756	1.535	2.539	2175				
L	C6	23.0	75.0	150.0	3	C2A-CC6-LFL23B-075CB	63	75.0	39.0	66.5	150	6.5	1.21	C2I-L2N-0800-
		.906	2.953	5.906			2.480	2.953	1.535	2.618	2175			
C6	23.0	140.0	400.0	3	C2A-CC6-LFL23B-140CB	63	75.0	39.0	66.5	150	6.5	1.19	C2I-L2N-0800-	
		.906	5.512	15.748			2.480	2.953	1.535	2.618	2175			

用于端面切槽的 CoroCut® 2 切削单元

螺钉夹紧型
带高精度冷却



B 曲线

SSC	CZC _{IS}	CDX	DAXIN	DAXX	CNSC	订货号	尺寸, mm, inch						MID	
							DCON _{IS}	LF	WF	OAH	BAR PSI	NM		KG
H	C4	18.0	64.0	100.0	3	C2A-CC4-RFH18B-064CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
		.709	2.520	3.937			1.575	2.559	1.063	1.614	2175			
	C4	18.0	92.0	140.0	3	C2A-CC4-RFH18B-092CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
		.709	3.622	5.512			1.575	2.559	1.063	1.614	2175			
	C4	18.0	132.0	230.0	3	C2A-CC4-RFH18B-132CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
		.709	5.197	9.055			1.575	2.559	1.063	1.614	2175			
	C5	18.0	64.0	100.0	3	C2A-CC5-RFH18B-064CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
		.709	2.520	3.937			1.969	2.559	1.299	2.007	2175			
	C5	18.0	92.0	140.0	3	C2A-CC5-RFH18B-092CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
		.709	3.622	5.512			1.969	2.559	1.299	2.007	2175			
	C5	18.0	132.0	230.0	3	C2A-CC5-RFH18B-132CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
		.709	5.197	9.055			1.969	2.559	1.299	2.007	2175			
	C5	18.0	220.0	500.0	3	C2A-CC5-RFH18B-220CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
		.709	8.661	19.685			1.969	2.559	1.299	2.007	2175			
	C5	18.0	300.0	2000.0	3	C2A-CC5-RFH18B-300CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
		.709	11.811	78.740			1.969	2.559	1.299	2.007	2175			
	C6	18.0	64.0	100.0	3	C2A-CC6-RFH18B-064CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-
		.709	2.520	3.937			2.480	2.756	1.535	2.539	2175			
C6	18.0	92.0	140.0	3	C2A-CC6-RFH18B-092CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-	
	.709	3.622	5.512			2.480	2.756	1.535	2.539	2175				
C6	18.0	132.0	230.0	3	C2A-CC6-RFH18B-132CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	5.197	9.055			2.480	2.756	1.535	2.539	2175				
C6	18.0	220.0	500.0	3	C2A-CC6-RFH18B-220CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	8.661	19.685			2.480	2.756	1.535	2.539	2175				
C6	18.0	300.0	2000.0	3	C2A-CC6-RFH18B-300CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	11.811	78.740			2.480	2.756	1.535	2.539	2175				
J	C4	18.0	40.0	70.0	3	C2A-CC4-RFJ18B-040CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
		.709	1.575	2.756			1.575	2.559	1.063	1.614	2175			
	C4	18.0	60.0	95.0	3	C2A-CC4-RFJ18B-060CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
		.709	2.362	3.740			1.575	2.559	1.063	1.614	2175			
	C4	18.0	85.0	130.0	3	C2A-CC4-RFJ18B-085CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-
		.709	3.346	5.118			1.575	2.559	1.063	1.614	2175			
	C4	18.0	120.0	180.0	3	C2A-CC4-RFJ18B-120CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-
		.709	4.724	7.087			1.575	2.559	1.063	1.614	2175			
	C5	18.0	40.0	70.0	3	C2A-CC5-RFJ18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-J2N-0500-
		.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
	C5	18.0	60.0	95.0	3	C2A-CC5-RFJ18B-060CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
		.709	2.362	3.740			1.969	2.559	1.299	2.007	2175			
	C5	18.0	85.0	130.0	3	C2A-CC5-RFJ18B-085CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
		.709	3.346	5.118			1.969	2.559	1.299	2.007	2175			
	C5	18.0	120.0	180.0	3	C2A-CC5-RFJ18B-120CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
		.709	4.724	7.087			1.969	2.559	1.299	2.007	2175			
	C5	18.0	175.0	500.0	3	C2A-CC5-RFJ18B-175CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-J2N-0500-
		.709	6.890	19.685			1.969	2.559	1.299	2.007	2175			
C6	18.0	40.0	70.0	3	C2A-CC6-RFJ18B-040CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
	.709	1.575	2.756			2.480	2.756	1.535	2.539	2175				
C6	18.0	60.0	95.0	3	C2A-CC6-RFJ18B-060CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
	.709	2.362	3.740			2.480	2.756	1.535	2.539	2175				
C6	18.0	85.0	95.0	3	C2A-CC6-RFJ18B-085CB	63	70.0	39.0	64.5	150	4.5	1.21	C2I-J2N-0500-	
	.709	3.346	3.740			2.480	2.756	1.535	2.539	2175				
C6	18.0	120.0	180.0	3	C2A-CC6-RFJ18B-120CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-J2N-0500-	
	.709	4.724	7.087			2.480	2.756	1.535	2.539	2175				
C6	18.0	175.0	500.0	3	C2A-CC6-RFJ18B-175CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-J2N-0500-	
	.709	6.890	19.685			2.480	2.756	1.535	2.539	2175				

用于端面切槽的 CoroCut® 2 切削单元

螺钉夹紧型
带高精度冷却

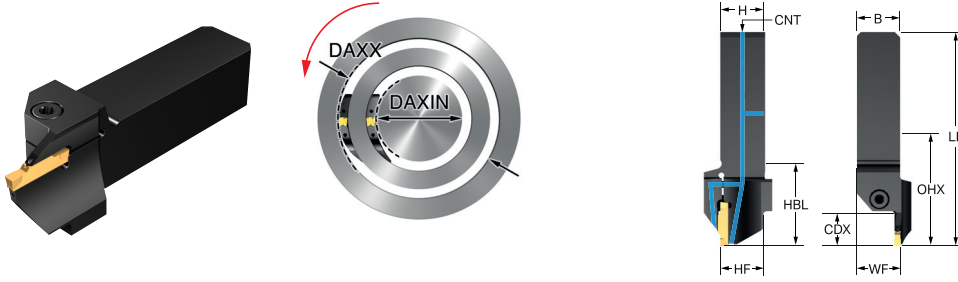


B 曲线

SSC	CZ _{IG}	CDX	DAXIN	DAXX	CNCS	订货号	尺寸, mm, inch							MI ID	
							DCON _{IG}	LF	WF	OAH	BAR PSI	NM	KG		
K	C5	18.0	40.0	70.0	3	C2A-CC5-RFK18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-	
		.709	1.575	2.756			1.969	2.559	1.299	2.007	2175				
	C5	18.0	58.0	100.0	3	C2A-CC5-RFK18B-058CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-	
		.709	2.283	3.937			1.969	2.559	1.299	2.007	2175				
	C5	18.0	88.0	180.0	3	C2A-CC5-RFK18B-088CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-	
		.709	3.465	7.087			1.969	2.559	1.299	2.007	2175				
	C5	18.0	168.0	400.0	3	C2A-CC5-RFK18B-168CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-	
		.709	6.614	15.748			1.969	2.559	1.299	2.007	2175				
	C5	18.0	220.0	1000.0	3	C2A-CC5-RFK18B-220CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-	
		.709	8.661	39.370			1.969	2.559	1.299	2.007	2175				
	C6	C6	18.0	58.0	100.0	3	C2A-CC6-RFK18B-058CB	63	70.0	39.0	64.5	150	4.5	1.21	C2I-K2N-0600-
			.709	2.283	3.937			2.480	2.756	1.535	2.539	2175			
C6		18.0	88.0	180.0	3	C2A-CC6-RFK18B-088CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-	
		.709	3.465	7.087			2.480	2.756	1.535	2.539	2175				
C6		18.0	168.0	400.0	3	C2A-CC6-RFK18B-168CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-	
		.709	6.614	15.748			2.480	2.756	1.535	2.539	2175				
C6		18.0	220.0	1000.0	3	C2A-CC6-RFK18B-220CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-	
		.709	8.661	39.370			2.480	2.756	1.535	2.539	2175				
L		C6	23.0	50.0	80.0	3	C2A-CC6-RFL23B-050CB	63	75.0	39.0	66.5	150	6.5	1.22	C2I-L2N-0800-
			.906	1.969	3.150			2.480	2.953	1.535	2.618	2175			
		C6	23.0	75.0	150.0	3	C2A-CC6-RFL23B-075CB	63	75.0	39.0	66.5	150	6.5	1.21	C2I-L2N-0800-
			.906	2.953	5.906			2.480	2.953	1.535	2.618	2175			
C6	23.0	140.0	400.0	3	C2A-CC6-RFL23B-140CB	63	75.0	39.0	66.5	150	6.5	1.19	C2I-L2N-0800-		
	.906	5.512	15.748			2.480	2.953	1.535	2.618	2175					

用于端面切槽的 CoroCut® 2 QS 刀柄

螺钉夹紧型
带高精度冷却



公制型

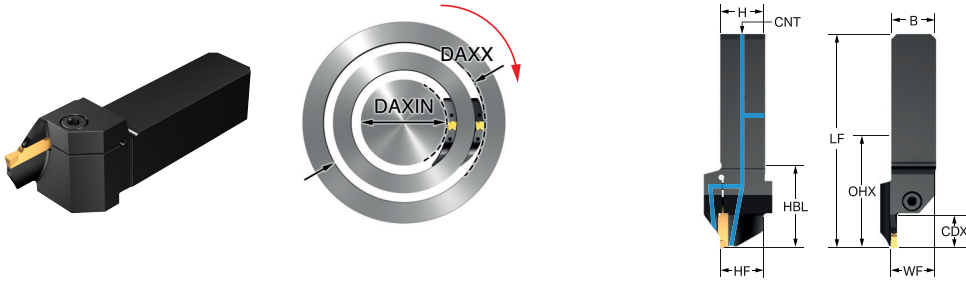
SSC	CZC _{IS}	CDX	DAXIN	DAXX	OHX	CNCS	订货号	尺寸, mm							MID		
								B	H	HBL	LF	WF	CNT	BAR		NM	KG
H	20 x 20	18.0	40.0	60.0	55.6	3	C2A-QS20-RFH18B-040CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
	20 x 20	18.0	52.0	72.0	55.6	3	C2A-QS20-RFH18B-052CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
	20 x 20	18.0	64.0	100.0	55.6	3	C2A-QS20-RFH18B-064CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
	20 x 20	18.0	92.0	140.0	55.6	3	C2A-QS20-RFH18B-092CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
	20 x 20	18.0	132.0	230.0	55.6	3	C2A-QS20-RFH18B-132CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.27	C2I-H2N-0400-
	25 x 25	18.0	64.0	100.0	63.6	3	C2A-QS25-RFH18B-064CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
	25 x 25	18.0	92.0	140.0	63.6	3	C2A-QS25-RFH18B-092CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
	25 x 25	18.0	132.0	230.0	63.6	3	C2A-QS25-RFH18B-132CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
	25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-RFH18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
J	25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-RFJ18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
	25 x 25	18.0	60.0	95.0	63.6	3	C2A-QS25-RFJ18B-060CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
	25 x 25	18.0	85.0	130.0	63.6	3	C2A-QS25-RFJ18B-085CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
	25 x 25	18.0	120.0	180.0	63.6	3	C2A-QS25-RFJ18B-120CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
	25 x 25	18.0	175.0	500.0	63.6	3	C2A-QS25-RFJ18B-175CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-J2N-0500-
K	25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-RFK18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.52	C2I-K2N-0600-
	25 x 25	18.0	58.0	100.0	63.6	3	C2A-QS25-RFK18B-058CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-K2N-0600-
	25 x 25	18.0	88.0	180.0	63.6	3	C2A-QS25-RFK18B-088CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
	25 x 25	18.0	168.0	400.0	63.6	3	C2A-QS25-RFK18B-168CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
	25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-RFK18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
L	25 x 25	23.0	50.0	80.0	70.2	3	C2A-QS25-RFL23B-050CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.54	C2I-L2N-0800-
	25 x 25	23.0	75.0	150.0	70.2	3	C2A-QS25-RFL23B-075CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.52	C2I-L2N-0800-
	25 x 25	23.0	140.0	400.0	70.2	3	C2A-QS25-RFL23B-140CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.51	C2I-L2N-0800-

英制型

SSC	CZC _{IS}	CDX	DAXIN	DAXX	OHX	CNCS	订货号	尺寸, 英寸							MID			
								B	H	HBL	LF	WF	HF	CNT		PSI	FT/LBS	LBS
H	3/4 x 3/4	.709	1.575	2.362	2.190	3	C2A-QSA12-RFH18B-040CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.567	C2I-H2N-0400-
	3/4 x 3/4	.709	3.622	5.512	2.190	3	C2A-QSA12-RFH18B-092CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.551	C2I-H2N-0400-
	3/4 x 3/4	.709	5.197	9.055	2.190	3	C2A-QSA12-RFH18B-132CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.547	C2I-H2N-0400-
	1 x 1	.709	2.520	3.937	2.505	3	C2A-QSA16-RFH18B-064CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-H2N-0400-
	1 x 1	.709	3.622	5.512	2.505	3	C2A-QSA16-RFH18B-092CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.133	C2I-H2N-0400-
	1 x 1	.709	5.197	9.055	2.505	3	C2A-QSA16-RFH18B-132CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-H2N-0400-
	1 x 1	.709	8.661	19.685	2.505	3	C2A-QSA16-RFH18B-220CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
	1 x 1	.709	11.811	31.496	2.505	3	C2A-QSA16-RFH18B-300CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
	J	1 x 1	.709	2.362	3.740	2.505	3	C2A-QSA16-RFJ18B-060CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.153
1 x 1		.709	4.724	7.087	2.505	3	C2A-QSA16-RFJ18B-120CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-J2N-0500-
1 x 1		.709	6.890	19.685	2.505	3	C2A-QSA16-RFJ18B-175CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-J2N-0500-
K	1 x 1	.709	1.575	2.756	2.505	3	C2A-QSA16-RFK18B-040CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.175	C2I-K2N-0600-
	1 x 1	.709	3.465	7.087	2.505	3	C2A-QSA16-RFK18B-088CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.146	C2I-K2N-0600-
L	1 x 1	.906	5.512	15.748	2.766	3	C2A-QSA16-RFL23B-140CB	1.000	1.000	1.762	5.069	1.060	1.000	G 1/8-28	2175	4.8	1.168	C2I-L2N-0800-

用于端面切槽的 CoroCut® 2 QS 刀柄

螺钉夹紧型
带高精度冷却



公制型

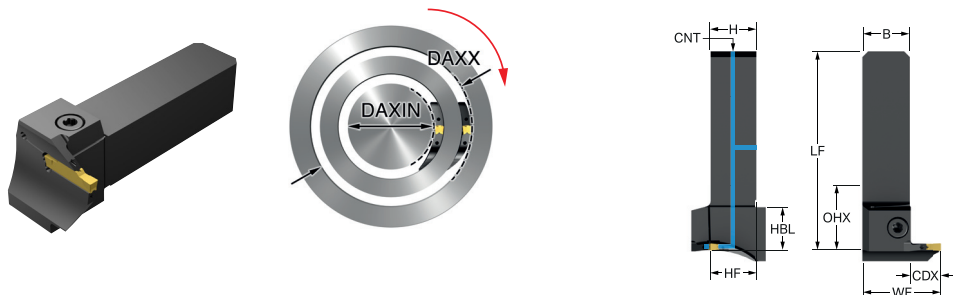
SSC	CZC _{kg}	CDX	DAXIN	DAXX	OHX	CNSC	订货号	尺寸, mm							MID		
								B	H	HBL	LF	WF	CNT	BAR		NM	KG
H	20 x 20	18.0	40.0	60.0	55.6	3	C2A-QS20-LFH18B-040CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
	20 x 20	18.0	52.0	72.0	55.6	3	C2A-QS20-LFH18B-052CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
	20 x 20	18.0	64.0	100.0	55.6	3	C2A-QS20-LFH18B-064CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
	20 x 20	18.0	92.0	140.0	55.6	3	C2A-QS20-LFH18B-092CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
	20 x 20	18.0	132.0	230.0	55.6	3	C2A-QS20-LFH18B-132CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.27	C2I-H2N-0400-
	25 x 25	18.0	64.0	100.0	63.6	3	C2A-QS25-LFH18B-064CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
	25 x 25	18.0	92.0	140.0	63.6	3	C2A-QS25-LFH18B-092CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
	25 x 25	18.0	132.0	230.0	63.6	3	C2A-QS25-LFH18B-132CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
	25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-LFH18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
J	25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-LFJ18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
	25 x 25	18.0	60.0	95.0	63.6	3	C2A-QS25-LFJ18B-060CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
	25 x 25	18.0	85.0	130.0	63.6	3	C2A-QS25-LFJ18B-085CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
	25 x 25	18.0	120.0	180.0	63.6	3	C2A-QS25-LFJ18B-120CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
	25 x 25	18.0	175.0	500.0	63.6	3	C2A-QS25-LFJ18B-175CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-J2N-0500-
K	25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-LFK18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.52	C2I-K2N-0600-
	25 x 25	18.0	58.0	100.0	63.6	3	C2A-QS25-LFK18B-058CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-K2N-0600-
	25 x 25	18.0	88.0	180.0	63.6	3	C2A-QS25-LFK18B-088CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
	25 x 25	18.0	168.0	400.0	63.6	3	C2A-QS25-LFK18B-168CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
	25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-LFK18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
L	25 x 25	23.0	50.0	80.0	70.2	3	C2A-QS25-LFL23B-050CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.54	C2I-L2N-0800-
	25 x 25	23.0	75.0	150.0	70.2	3	C2A-QS25-LFL23B-075CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.52	C2I-L2N-0800-
	25 x 25	23.0	140.0	400.0	70.2	3	C2A-QS25-LFL23B-140CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.51	C2I-L2N-0800-

英制型

SSC	CZC _{kg}	CDX	DAXIN	DAXX	OHX	CNSC	订货号	尺寸, 英寸							MID			
								B	H	HBL	LF	WF	HF	CNT		PSI	FT/LBS	LBS
H	3/4 x 3/4	.709	1.575	2.362	2.190	3	C2A-QSA12-LFH18B-040CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.567	C2I-H2N-0400-
	3/4 x 3/4	.709	3.622	5.512	2.190	3	C2A-QSA12-LFH18B-092CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.551	C2I-H2N-0400-
	3/4 x 3/4	.709	5.197	9.055	2.190	3	C2A-QSA12-LFH18B-132CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.547	C2I-H2N-0400-
	1 x 1	.709	2.520	3.937	2.505	3	C2A-QSA16-LFH18B-064CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-H2N-0400-
	1 x 1	.709	3.622	5.512	2.505	3	C2A-QSA16-LFH18B-092CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.133	C2I-H2N-0400-
	1 x 1	.709	5.197	9.055	2.505	3	C2A-QSA16-LFH18B-132CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-H2N-0400-
	1 x 1	.709	8.661	19.685	2.505	3	C2A-QSA16-LFH18B-220CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
	1 x 1	.709	11.811	31.496	2.505	3	C2A-QSA16-LFH18B-300CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.116	C2I-H2N-0400-
	J	1 x 1	.709	2.362	3.740	2.505	3	C2A-QSA16-LFJ18B-060CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.153
1 x 1		.709	4.724	7.087	2.505	3	C2A-QSA16-LFJ18B-120CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-J2N-0500-
1 x 1		.709	6.890	19.685	2.505	3	C2A-QSA16-LFJ18B-175CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-J2N-0500-
K	1 x 1	.709	1.575	2.756	2.505	3	C2A-QSA16-LFK18B-040CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.175	C2I-K2N-0600-
	1 x 1	.709	3.465	7.087	2.505	3	C2A-QSA16-LFK18B-088CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.146	C2I-K2N-0600-
L	1 x 1	.906	5.512	15.748	2.766	3	C2A-QSA16-LFL23B-140CB	1.000	1.000	1.762	5.069	1.060	1.000	G 1/8-28	2175	4.8	1.168	C2I-L2N-0800-

用于端面切槽的 CoroCut® 2 QS 刀柄

螺钉夹紧型
带高精度冷却



公制型

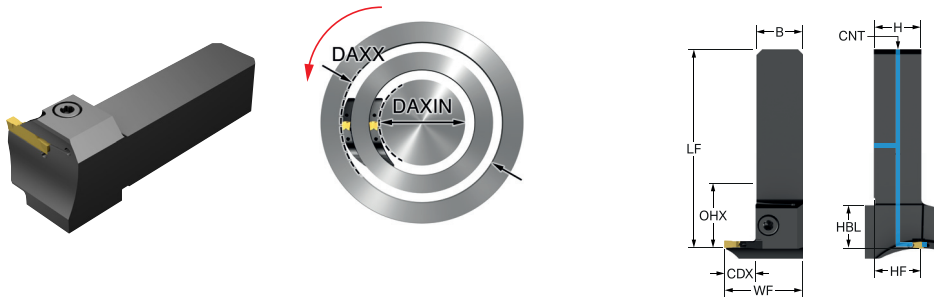
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SSC	CZC _{IS}	CDX	DAXIN	DAXX	OHX	CNSC	订货号	B	H	HBL	LF	WF	CNT	(BAR)	(NM)	(KG)	MIID		
	H	25 x 25	15.0	132.0	230.0	48.5	3	C2A-QS25-RGH15B-132CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.53	C2I-H2N-0400-	
		25 x 25	15.0	40.0	60.0	48.5	3	C2A-QS25-RGH15B-40CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.55	C2I-H2N-0400-	
		25 x 25	15.0	52.0	72.0	48.5	3	C2A-QS25-RGH15B-52CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.56	C2I-H2N-0400-	
		25 x 25	15.0	64.0	100.0	48.5	3	C2A-QS25-RGH15B-64CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-	
		25 x 25	15.0	92.0	140.0	48.5	3	C2A-QS25-RGH15B-92CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-	

英制型

								尺寸, 英寸											
SSC	CZC _{IS}	CDX	DAXIN	DAXX	OHX	CNSC	订货号	B	H	HBL	LF	WF	HF	CNT	(PSI)	(FT/LBS)	(LBS)	MIID	
	H	1 x 1	.591	5.197	9.055	1.909	3	C2A-QSA16-RGH15B-132CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.217	C2I-H2N-0400-
		1 x 1	.591	2.520	3.937	1.909	3	C2A-QSA16-RGH15B-64CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.237	C2I-H2N-0400-

用于端面切槽的 CoroCut® 2 QS 刀柄

螺钉夹紧型
带高精度冷却



公制型

								尺寸, mm										
SSC	CZC _{KG}	CDX	DAXIN	DAXX	OHX	CNSC	订货号	B	H	HBL	LF	WF	CNT	BAR	NM	KG	MIID	
H	25 x 25	15.0	132.0	230.0	48.5	3	C2A-QS25-LGH15B-132CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.53	C2I-H2N-0400-	
	25 x 25	15.0	40.0	60.0	48.5	3	C2A-QS25-LGH15B-40CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.55	C2I-H2N-0400-	
	25 x 25	15.0	52.0	72.0	48.5	3	C2A-QS25-LGH15B-52CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.56	C2I-H2N-0400-	
	25 x 25	15.0	64.0	100.0	48.5	3	C2A-QS25-LGH15B-64CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-	
	25 x 25	15.0	92.0	140.0	48.5	3	C2A-QS25-LGH15B-92CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-	

英制型

								尺寸, 英寸										
SSC	CZC _{KG}	CDX	DAXIN	DAXX	OHX	CNSC	订货号	B	H	HBL	LF	WF	HF	CNT	PSI	FT/LBS	LBS	MIID
H	1 x 1	.591	5.197	9.055	1.909	3	C2A-QSA16-LGH15B-132CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.217	C2I-H2N-0400-
	1 x 1	.591	2.520	3.937	1.909	3	C2A-QSA16-LGH15B-64CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.237	C2I-H2N-0400-

铣削

CoroMill® MH20

面铣刀

18-20

CoroMill® Dura

整体硬质合金立铣刀

21-28

CoroMill® Plura HD

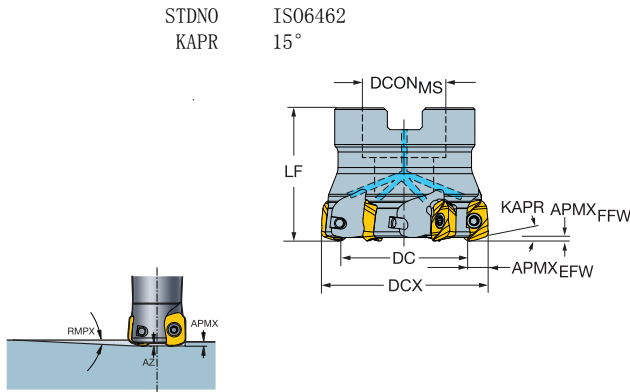
整体硬质合金立铣刀

29-37

如需了解完整产品信息，敬请访问 www.sandvik.coromant.com

CoroMill® MH20 高进给

心轴 - 带内冷设计



公制型

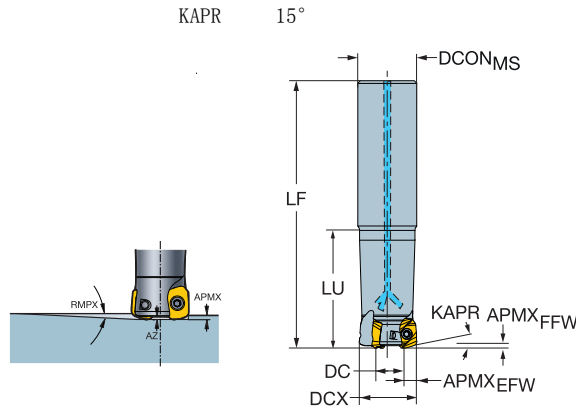
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DCX	DC	SSC	CZC _{IS}	APMX _{FFW}	APMX _{EFW}	RMPX	AZ	CNSC	订货号	DCON _{IS}	ISO	LF	NM	KG	RPMX	MIID	
44.0	33.3	08	16	5.3	1.20	2.30°	0.9	1	5	MH20-R044Q16-08H	16.0	A	40.0	2.0	0.21	15700	MH20-080425..
52.0	41.3	08	22	5.3	1.20	1.70°	0.9	1	5	MH20-R052Q22-08M	22.0	A	40.0	2.0	0.31	14500	MH20-080425..
	41.3	08	22	5.3	1.20	1.70°	0.9	1	6	MH20-R052Q22-08H	22.0	A	40.0	2.0	0.31	14500	MH20-080425..
54.0	43.3	08	22	5.3	1.20	1.65°	0.9	1	5	MH20-R054Q22-08M	22.0	A	40.0	2.0	0.33	14200	MH20-080425..
	43.3	08	22	5.3	1.20	1.65°	0.9	1	6	MH20-R054Q22-08H	22.0	A	40.0	2.0	0.32	14200	MH20-080425..
63.0	52.3	08	22	5.3	1.20	1.50°	0.9	1	6	MH20-R063Q22-08M	22.0	A	40.0	2.0	0.41	13200	MH20-080425..
	52.3	08	22	5.3	1.20	1.50°	0.9	1	7	MH20-R063Q22-08H	22.0	A	40.0	2.0	0.40	13200	MH20-080425..
66.0	55.3	08	22	5.3	1.20	1.40°	0.9	1	6	MH20-R066Q22-08M	22.0	A	40.0	2.0	0.44	12800	MH20-080425..
	55.3	08	22	5.3	1.20	1.40°	0.9	1	7	MH20-R066Q22-08H	22.0	A	40.0	2.0	0.43	12800	MH20-080425..

英制型

											尺寸, 英寸						
DCX	DC	SSC	CZC _{IS}	APMX _{FFW}	APMX _{EFW}	RMPX	AZ	CNSC	订货号	DCON _{IS}	ISO	LF	FT/LBS	LBS	RPMX	MIID	
2.500	2.081	08	3/4	.209	.047	1.50°	.035	1	6	MH20-AR063R19-08M	.750	A	1.575	1.4	0.94	13100	MH20-080425..
	2.081	08	3/4	.209	.047	1.50°	.035	1	7	MH20-AR063R19-08H	.750	A	1.575	1.4	0.92	13100	MH20-080425..

CoroMill® MH20 高进给

圆柱接柄 - 带内冷设计



公制型

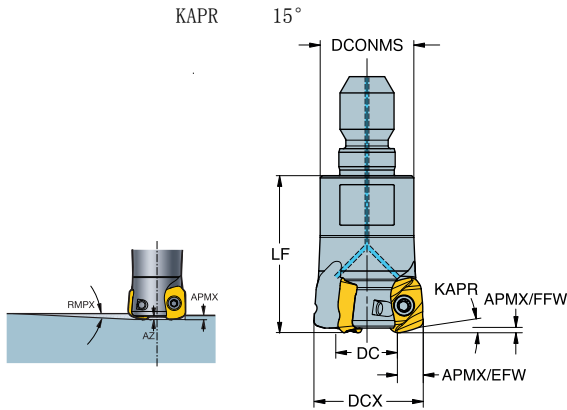
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DCX	DC	SSC	CZC _{IS}	APMX _{EFF}	APMX _{EFF}	RMPX	AZ	CNSC		订货号	DCON _{MS}	LF			RPMX	MTID
32.0	23.5	06	32	4.2	0.80	2.40°	0.7	1	5	MH20-R032A32-06H	32.0	210.0	0.9	1.16	18500	MH20-060320..

英制型

										尺寸, 英寸						
DCX	DC	SSC	CZC _{IS}	APMX _{EFF}	APMX _{EFF}	RMPX	AZ	CNSC		订货号	DCON _{MS}	LF			RPMX	MTID
1.250	.918	06	1 1/4	.165	.031	2.40°	.028	1	5	MH20-AR032032-06H	1.250	8.268	.6	2.52	18500	MH20-060320..

CoroMill® MH20 高进给

螺纹接口 - 内冷却液供应



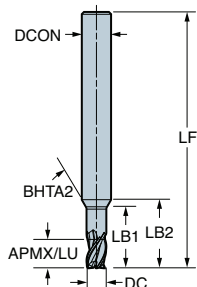
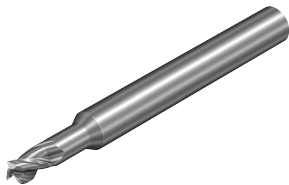
公制型

											尺寸, mm						
DCX	DC	SSC	CZG _{IS}	APMX _{FFW}	APMX _{EFW}	RMPX	AZ	CNSC			订货号	DCON _{MS}	LF		RPMX	MIID	
16.0	7.5	06	M8	4.2	0.80	9.50°	0.7	1	2		MH20-R016T08-06L	12.8	25.0	0.9	0.03	26100	MH20-060320..
20.0	9.3	08	M10	5.3	1.20	5.80°	0.9	1	2		MH20-R020T10-08L	17.8	30.0	1.4	0.05	23400	MH20-080425..
	11.5	06	M10	4.2	0.80	5.80°	0.7	1	3		MH20-R020T10-06M	17.8	30.0	0.9	0.05	23400	MH20-060320..
25.0	14.3	08	M12	5.3	1.20	5.70°	0.9	1	3		MH20-R025T12-08M	20.8	35.0	2.0	0.09	20900	MH20-080425..
	16.5	06	M12	4.2	0.80	3.70°	0.7	1	4		MH20-R025T12-06H	20.8	35.0	0.9	0.10	20900	MH20-060320..
32.0	21.3	08	M16	5.3	1.20	3.60°	0.9	1	4		MH20-R032T16-08M	28.8	45.0	2.0	0.22	18500	MH20-080425..
	23.5	06	M16	4.2	0.80	2.40°	0.7	1	5		MH20-R032T16-06H	28.8	45.0	0.9	0.23	18500	MH20-060320..

CoroMill® Dura 整体硬质合金立铣刀

1
1K223 - 1.5xD

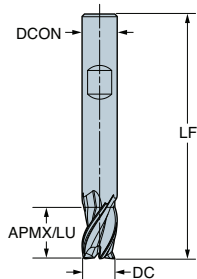
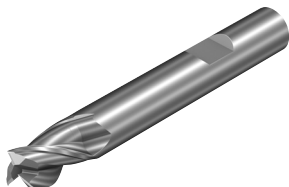
FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3



公制型

						N	尺寸, mm						
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	订货号	H10F	DCON _{MS}	LF	BS	LB ₁	LB ₂	BHTA ₂
2.0	6	3.0	3.0	3	35°	1K223-0200-NA	★	6.0	50.0	0.0	7.0	10.5	30°
3.0	6	4.5	4.5	3	35°	1K223-0300-NA	★	6.0	50.0	0.0	9.6	12.2	30°
4.0	6	6.0	6.0	3	35°	1K223-0400-NA	★	6.0	54.0	0.2	12.4	14.1	30°
5.0	6	7.5	7.5	3	35°	1K223-0500-NA	★	6.0	54.0	0.3	14.5	15.4	30°

FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3



公制型

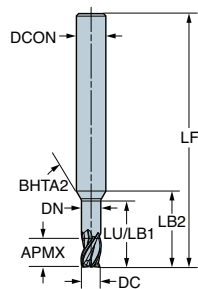
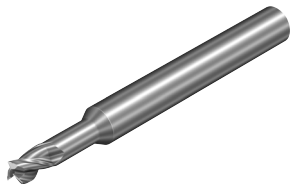
						N	尺寸, mm			
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	订货号	H10F	DCON _{MS}	LF	BS
6.0	6	9.0	9.0	3	35°	1K223-0600-NB	★	6.0	54.0	0.3
8.0	8	12.0	12.0	3	35°	1K223-0800-NB	★	8.0	58.0	0.3
10.0	10	15.0	15.0	3	35°	1K223-1000-NB	★	10.0	72.0	0.4
12.0	12	18.0	18.0	3	35°	1K223-1200-NB	★	12.0	83.0	0.4
16.0	16	24.0	24.0	3	35°	1K223-1600-NB	★	16.0	92.0	0.6
20.0	20	30.0	30.0	3	35°	1K223-2000-NB	★	20.0	104.0	0.7
25.0	25	37.5	37.5	3	35°	1K223-2500-NB	★	25.0	121.0	0.9

CoroMill® Dura 整体硬质合金立铣刀

1

1K223 - 1.5xD

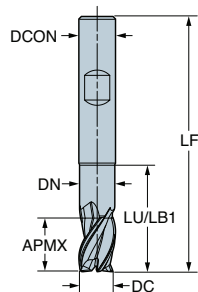
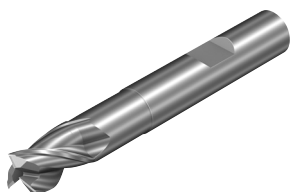
FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



公制型

						N	尺寸, mm							
DC	CZC _{IS}	APMX	LU	ZEFP	FHA	订货号	H _{10F}	DCON _{IS}	LF	BS	DN	LB ₁	LB ₂	BHTA ₂
2.0	6	3.0	7.0	3	35°	1K223-0200-NG	★	6.0	50.0	0.0	1.9	7.0	10.5	30°
3.0	6	4.5	10.5	3	35°	1K223-0300-NG	★	6.0	50.0	0.0	2.9	10.5	13.2	30°
4.0	6	6.0	14.0	3	35°	1K223-0400-NG	★	6.0	54.0	0.2	3.8	14.0	15.9	30°
5.0	6	7.5	15.0	3	35°	1K223-0500-NG	★	6.0	54.0	0.3	4.8	15.0	16.0	30°

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



公制型

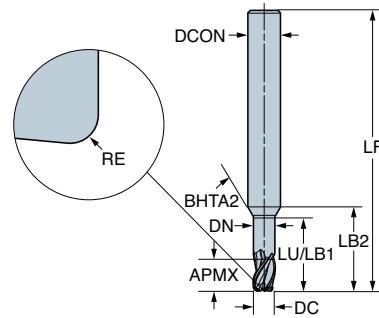
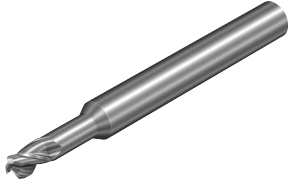
						N	尺寸, mm					
DC	CZC _{IS}	APMX	LU	ZEFP	FHA	订货号	H _{10F}	DCON _{IS}	LF	BS	DN	LB ₁
6.0	6	9.0	18.0	3	35°	1K223-0600-NH	★	6.0	57.0	0.3	5.8	18.0
8.0	8	12.0	24.0	3	35°	1K223-0800-NH	★	8.0	63.0	0.3	7.7	24.0
10.0	10	15.0	30.0	3	35°	1K223-1000-NH	★	10.0	72.0	0.4	9.6	30.0
12.0	12	18.0	36.0	3	35°	1K223-1200-NH	★	12.0	83.0	0.4	11.5	36.0
16.0	16	24.0	48.0	3	35°	1K223-1600-NH	★	16.0	98.0	0.6	13.4	48.0
20.0	20	30.0	60.0	3	35°	1K223-2000-NH	★	20.0	111.0	0.7	19.2	60.0
25.0	25	37.5	75.0	3	35°	1K223-2500-NH	★	25.0	135.0	0.9	24.0	75.0

CoroMill® Dura 整体硬质合金立铣刀

1

1K223 - 1.5xD

FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3



公制型

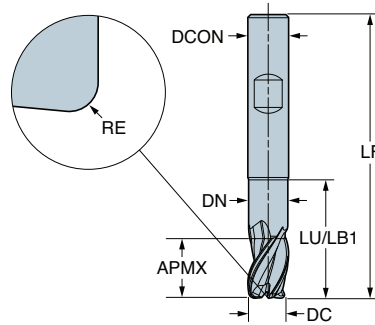
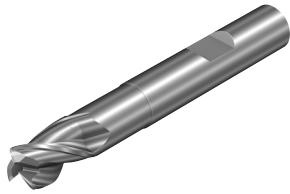
							N	尺寸, mm							
DC	CZC _{BS}	APMX	RE	LU	ZEFP	FHA	订货号	TYPE	DCON _{BS}	LF	BS	DN	LB ₁	LB ₂	BHTA ₂
2.0	6	3.0	0.20	7.0	3	35°	1K223-0200-020-NG	★	6.0	50.0	0.0	1.9	7.0	10.5	30°
	6	3.0	0.50	7.0	3	35°	1K223-0200-050-NG	★	6.0	50.0	0.0	1.9	7.0	10.5	30°
3.0	6	4.5	0.20	10.5	3	35°	1K223-0300-020-NG	★	6.0	50.0	0.0	2.9	10.5	13.2	30°
	6	4.5	0.50	10.5	3	35°	1K223-0300-050-NG	★	6.0	50.0	0.0	2.9	10.5	13.2	30°
4.0	6	6.0	0.50	14.0	3	35°	1K223-0400-050-NG	★	6.0	54.0	0.2	3.8	14.0	15.9	30°
	6	6.0	1.00	14.0	3	35°	1K223-0400-100-NG	★	6.0	54.0	0.2	3.8	14.0	15.9	30°
5.0	6	7.5	0.50	15.0	3	35°	1K223-0500-050-NG	★	6.0	54.0	0.3	4.8	15.0	16.0	30°
	6	7.5	1.00	15.0	3	35°	1K223-0500-100-NG	★	6.0	54.0	0.3	4.8	15.0	16.0	30°

CoroMill® Dura 整体硬质合金立铣刀

1

1K223 - 1.5xD

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



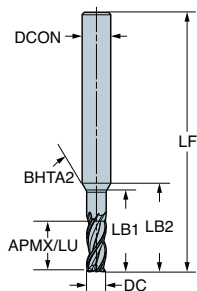
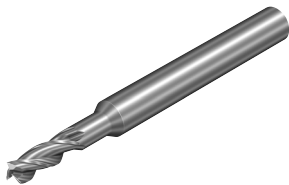
公制型

							N		尺寸, mm				
DC	CZC ₆₅	APMX	RE	LU	ZEFP	FHA	订货号	ISO	DCON _{NS}	LF	BS	DN	LB ₁
6.0	6	9.0	0.50	18.0	3	35°	1K223-0600-050-NH	★	6.0	57.0	0.3	5.8	18.0
	6	9.0	1.00	18.0	3	35°	1K223-0600-100-NH	★	6.0	57.0	0.3	5.8	18.0
8.0	8	12.0	0.50	24.0	3	35°	1K223-0800-050-NH	★	8.0	63.0	0.3	7.7	24.0
	8	12.0	1.00	24.0	3	35°	1K223-0800-100-NH	★	8.0	63.0	0.3	7.7	24.0
	8	12.0	2.00	24.0	3	35°	1K223-0800-200-NH	★	8.0	63.0	0.3	7.7	24.0
10.0	10	15.0	0.50	30.0	3	35°	1K223-1000-050-NH	★	10.0	72.0	0.4	9.6	30.0
	10	15.0	1.00	30.0	3	35°	1K223-1000-100-NH	★	10.0	72.0	0.4	9.6	30.0
	10	15.0	2.00	30.0	3	35°	1K223-1000-200-NH	★	10.0	72.0	0.4	9.6	30.0
	10	15.0	3.00	30.0	3	35°	1K223-1000-300-NH	★	10.0	72.0	0.4	9.6	30.0
12.0	12	18.0	0.50	36.0	3	35°	1K223-1200-050-NH	★	12.0	83.0	0.4	11.5	36.0
	12	18.0	1.00	36.0	3	35°	1K223-1200-100-NH	★	12.0	83.0	0.4	11.5	36.0
	12	18.0	2.00	36.0	3	35°	1K223-1200-200-NH	★	12.0	83.0	0.4	11.5	36.0
	12	18.0	3.00	36.0	3	35°	1K223-1200-300-NH	★	12.0	83.0	0.4	11.5	36.0
16.0	16	24.0	0.50	48.0	3	35°	1K223-1600-050-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	1.00	48.0	3	35°	1K223-1600-100-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	2.00	48.0	3	35°	1K223-1600-200-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	3.00	48.0	3	35°	1K223-1600-300-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	4.00	48.0	3	35°	1K223-1600-400-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	0.50	60.0	3	35°	1K223-2000-050-NH	★	20.0	111.0	0.7	19.2	60.0
20.0	20	30.0	1.00	60.0	3	35°	1K223-2000-100-NH	★	20.0	111.0	0.7	19.2	60.0
	20	30.0	2.00	60.0	3	35°	1K223-2000-200-NH	★	20.0	111.0	0.7	19.2	60.0
	20	30.0	3.00	60.0	3	35°	1K223-2000-300-NH	★	20.0	111.0	0.7	19.2	60.0
	20	30.0	4.00	60.0	3	35°	1K223-2000-400-NH	★	20.0	111.0	0.7	19.2	60.0
	20	30.0	0.50	75.0	3	35°	1K223-2500-050-NH	★	25.0	135.0	0.9	24.0	75.0
25.0	25	37.5	1.00	75.0	3	35°	1K223-2500-100-NH	★	25.0	135.0	0.9	24.0	75.0
	25	37.5	2.00	75.0	3	35°	1K223-2500-200-NH	★	25.0	135.0	0.9	24.0	75.0
	25	37.5	3.00	75.0	3	35°	1K223-2500-300-NH	★	25.0	135.0	0.9	24.0	75.0
	25	37.5	4.00	75.0	3	35°	1K223-2500-400-NH	★	25.0	135.0	0.9	24.0	75.0
	25	37.5	0.50	90.0	3	35°	1K223-3000-050-NH	★	30.0	159.0	1.1	28.8	90.0

CoroMill® Dura 整体硬质合金立铣刀

1
1K233 - 2xD

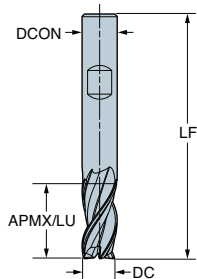
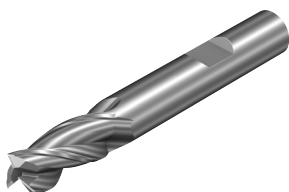
FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3



公制型

						N	尺寸, mm						
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	订货号	H10F	DCON _{MS}	LF	BS	LB ₁	LB ₂	BHTA ₂
2.0	6	6.0	6.0	3	35°	1K233-0200-NA	★	6.0	50.0	0.0	10.0	13.5	30°
3.0	6	8.0	8.0	3	35°	1K233-0300-NA	★	6.0	54.0	0.0	13.1	15.7	30°
4.0	6	11.0	11.0	3	35°	1K233-0400-NA	★	6.0	57.0	0.2	17.4	19.1	30°
5.0	6	13.0	13.0	3	35°	1K233-0500-NA	★	6.0	57.0	0.3	20.0	20.9	30°

FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3



公制型

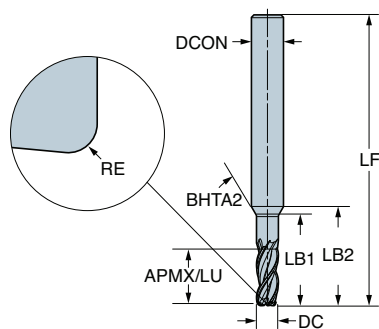
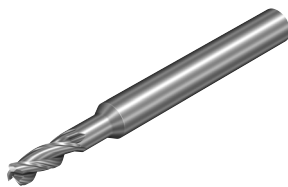
						N	尺寸, mm			
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	订货号	H10F	DCON _{MS}	LF	BS
6.0	6	13.0	13.0	3	35°	1K233-0600-NB	★	6.0	57.0	0.3
8.0	8	19.0	19.0	3	35°	1K233-0800-NB	★	8.0	63.0	0.3
10.0	10	22.0	22.0	3	35°	1K233-1000-NB	★	10.0	72.0	0.4
12.0	12	26.0	26.0	3	35°	1K233-1200-NB	★	12.0	83.0	0.4
16.0	16	32.0	32.0	3	35°	1K233-1600-NB	★	16.0	98.0	0.6
20.0	20	40.0	40.0	3	35°	1K233-2000-NB	★	20.0	111.0	0.7
25.0	25	50.0	50.0	3	35°	1K233-2500-NB	★	25.0	130.0	0.9

CoroMill® Dura 整体硬质合金立铣刀

1

1K233 - 2xD

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



公制型

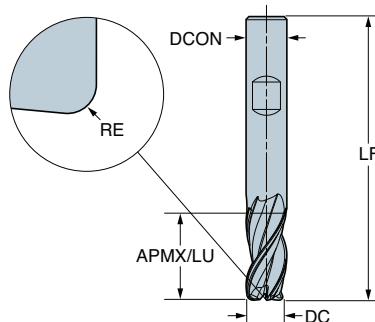
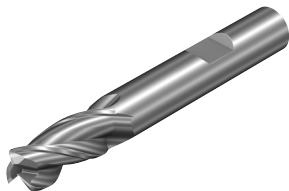
							N	尺寸, mm						
							1K233	DCON _{NS}	LF	BS	LB ₁	LB ₂	BHTA ₂	
2.0	6	6.0	0.20	6.0	3	35°	1K233-0200-020-NA	★	6.0	50.0	0.0	10.0	13.5	30°
	6	6.0	0.50	6.0	3	35°	1K233-0200-050-NA	★	6.0	50.0	0.0	10.0	13.5	30°
3.0	6	8.0	0.20	8.0	3	35°	1K233-0300-020-NA	★	6.0	54.0	0.0	13.1	15.7	30°
	6	8.0	0.50	8.0	3	35°	1K233-0300-050-NA	★	6.0	54.0	0.0	13.1	15.7	30°
4.0	6	11.0	0.50	11.0	3	35°	1K233-0400-050-NA	★	6.0	57.0	0.2	17.4	19.1	30°
	6	11.0	1.00	11.0	3	35°	1K233-0400-100-NA	★	6.0	57.0	0.2	17.4	19.1	30°
5.0	6	13.0	0.50	13.0	3	35°	1K233-0500-050-NA	★	6.0	57.0	0.3	20.0	20.9	30°
	6	13.0	1.00	13.0	3	35°	1K233-0500-100-NA	★	6.0	57.0	0.3	20.0	20.9	30°

CoroMill® Dura 整体硬质合金立铣刀

1

1K233 - 2xD

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



公制型

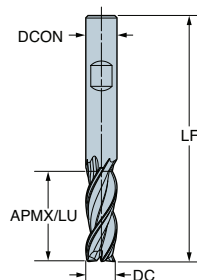
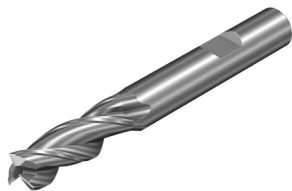
								N	尺寸, mm		
DC	CZC _{BS}	APMX	RE	LU	ZEFP	FHA	订货号	HSSE	DCON _{BS}	LF	BS
6.0	6	13.0	0.50	13.0	3	35°	1K233-0600-050-NB	★	6.0	57.0	0.3
	6	13.0	1.00	13.0	3	35°	1K233-0600-100-NB	★	6.0	57.0	0.3
8.0	8	19.0	0.50	19.0	3	35°	1K233-0800-050-NB	★	8.0	63.0	0.3
	8	19.0	1.00	19.0	3	35°	1K233-0800-100-NB	★	8.0	63.0	0.3
	8	19.0	2.00	19.0	3	35°	1K233-0800-200-NB	★	8.0	63.0	0.3
10.0	10	22.0	0.50	22.0	3	35°	1K233-1000-050-NB	★	10.0	72.0	0.4
	10	22.0	1.00	22.0	3	35°	1K233-1000-100-NB	★	10.0	72.0	0.4
	10	22.0	2.00	22.0	3	35°	1K233-1000-200-NB	★	10.0	72.0	0.4
	10	22.0	3.00	22.0	3	35°	1K233-1000-300-NB	★	10.0	72.0	0.4
12.0	12	26.0	0.50	26.0	3	35°	1K233-1200-050-NB	★	12.0	83.0	0.4
	12	26.0	1.00	26.0	3	35°	1K233-1200-100-NB	★	12.0	83.0	0.4
	12	26.0	2.00	26.0	3	35°	1K233-1200-200-NB	★	12.0	83.0	0.4
	12	26.0	3.00	26.0	3	35°	1K233-1200-300-NB	★	12.0	83.0	0.4
16.0	16	32.0	0.50	32.0	3	35°	1K233-1600-050-NB	★	16.0	98.0	0.6
	16	32.0	1.00	32.0	3	35°	1K233-1600-100-NB	★	16.0	98.0	0.6
	16	32.0	2.00	32.0	3	35°	1K233-1600-200-NB	★	16.0	98.0	0.6
	16	32.0	3.00	32.0	3	35°	1K233-1600-300-NB	★	16.0	98.0	0.6
	16	32.0	4.00	32.0	3	35°	1K233-1600-400-NB	★	16.0	98.0	0.6
	20	40.0	0.50	40.0	3	35°	1K233-2000-050-NB	★	20.0	111.0	0.7
20.0	20	40.0	1.00	40.0	3	35°	1K233-2000-100-NB	★	20.0	111.0	0.7
	20	40.0	2.00	40.0	3	35°	1K233-2000-200-NB	★	20.0	111.0	0.7
	20	40.0	3.00	40.0	3	35°	1K233-2000-300-NB	★	20.0	111.0	0.7
	20	40.0	4.00	40.0	3	35°	1K233-2000-400-NB	★	20.0	111.0	0.7
	25	50.0	0.50	50.0	3	35°	1K233-2500-050-NB	★	25.0	130.0	0.9
25.0	25	50.0	1.00	50.0	3	35°	1K233-2500-100-NB	★	25.0	130.0	0.9
	25	50.0	2.00	50.0	3	35°	1K233-2500-200-NB	★	25.0	130.0	0.9
	25	50.0	3.00	50.0	3	35°	1K233-2500-300-NB	★	25.0	130.0	0.9
	25	50.0	4.00	50.0	3	35°	1K233-2500-400-NB	★	25.0	130.0	0.9

CoroMill® Dura 整体硬质合金立铣刀

1

1K253 - 3xD

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



公制型

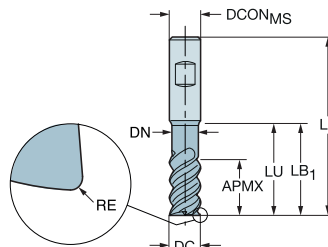
							N	尺寸, mm		
DC	CZC ₆	APMX	LU	ZEFP	FHA	订货号	系列	DCON _{IS}	LF	BS
6.0	6	18.0	18.0	3	35°	1K253-0600-NB	★	6.0	63.0	0.3
8.0	8	24.0	24.0	3	35°	1K253-0800-NB	★	8.0	73.0	0.3
10.0	10	30.0	30.0	3	35°	1K253-1000-NB	★	10.0	82.0	0.4
12.0	12	36.0	36.0	3	35°	1K253-1200-NB	★	12.0	97.0	0.4
16.0	16	48.0	48.0	3	35°	1K253-1600-NB	★	16.0	115.0	0.6
20.0	20	60.0	60.0	3	35°	1K253-2000-NB	★	20.0	135.0	0.7
25.0	25	75.0	75.0	3	35°	1K253-2500-NB	★	25.0	153.0	0.9

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

侧压式接柄

FHA
BSG
TCDC
TCDCON
ZEFP

38°
COROMANT
h10
h6
5



公制型

DC	CZC _{MS}	APMX	RE	LU	ZEFP	订货号	P K		尺寸, mm			
							P23M	K23M	DCON _{MS}	LF	DN	LB ₁
6.0	6	13.0	0.50	20.0	5	2F342-0600-050-PD	★	★	6.0	57.0	5.7	20.0
	6	13.0	1.00	20.0	5	2F342-0600-100-PD	★	★	6.0	57.0	5.7	20.0
8.0	8	18.0	0.50	25.0	5	2F342-0800-050-PD	★	★	8.0	63.0	7.6	25.0
	8	18.0	1.00	25.0	5	2F342-0800-100-PD	★	★	8.0	63.0	7.6	25.0
	8	18.0	2.00	25.0	5	2F342-0800-200-PD	★	★	8.0	63.0	7.6	25.0
10.0	10	22.0	0.50	30.0	5	2F342-1000-050-PD	★	★	10.0	72.0	9.5	30.0
	10	22.0	1.00	30.0	5	2F342-1000-100-PD	★	★	10.0	72.0	9.5	30.0
	10	22.0	2.00	30.0	5	2F342-1000-200-PD	★	★	10.0	72.0	9.5	30.0
12.0	12	26.0	0.50	36.0	5	2F342-1200-050-PD	★	★	12.0	83.0	11.4	36.0
	12	26.0	1.00	36.0	5	2F342-1200-100-PD	★	★	12.0	83.0	11.4	36.0
	12	26.0	2.00	36.0	5	2F342-1200-200-PD	★	★	12.0	83.0	11.4	36.0
16.0	16	34.0	0.50	42.0	5	2F342-1600-050-PD	★	★	16.0	97.0	15.2	42.0
	16	34.0	1.00	42.0	5	2F342-1600-100-PD	★	★	16.0	97.0	15.2	42.0
	16	34.0	2.00	42.0	5	2F342-1600-200-PD	★	★	16.0	97.0	15.2	42.0
20.0	20	42.0	1.00	52.0	5	2F342-2000-100-PD	★	★	20.0	104.0	19.0	52.0
	20	42.0	2.00	52.0	5	2F342-2000-200-PD	★	★	20.0	104.0	19.0	52.0

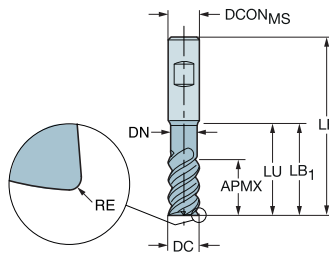
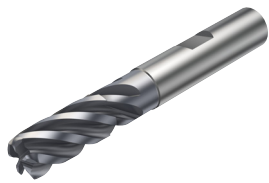
英制型

DC	CZC _{MS}	APMX	APMX _C	RE	LU	ZEFP	订货号	P K		尺寸, 英寸			
								P23M	K23M	DCON _{MS}	LF	DN	LB ₁
.250	1/4	.626	.626	.015	.937	5	2F342-0635-038-PD	★	★	.250	2.500	.237	.937
	1/4	.626	.626	.030	.937	5	2F342-0635-076-PD	★	★	.250	2.500	.237	.937
.313	5/16	.752	.750	.015	1.063	5	2F342-0794-038-PD	★	★	.313	2.500	.297	1.063
	5/16	.752	.750	.030	1.063	5	2F342-0794-076-PD	★	★	.313	2.500	.297	1.063
.375	3/8	.875	.878	.015	1.250	5	2F342-0953-038-PD	★	★	.375	3.000	.356	1.250
	3/8	.875	.878	.030	1.250	5	2F342-0953-076-PD	★	★	.375	3.000	.356	1.250
.438	7/16	1.000	1.000	.015	1.438	5	2F342-1111-038-PD	★	★	.438	3.500	.416	1.438
	7/16	1.000	1.000	.030	1.438	5	2F342-1111-076-PD	★	★	.438	3.500	.416	1.438
.500	1/2	1.125	1.126	.015	1.438	5	2F342-1270-038-PD	★	★	.500	3.500	.475	1.438
	1/2	1.125	1.126	.030	1.438	5	2F342-1270-076-PD	★	★	.500	3.500	.475	1.438
	1/2	1.125	1.126	.060	1.438	5	2F342-1270-152-PD	★	★	.500	3.500	.475	1.438
.625	5/8	1.315	1.315	.030	1.625	5	2F342-1588-076-PD	★	★	.625	3.780	.594	1.625
	5/8	1.315	1.315	.060	1.625	5	2F342-1588-152-PD	★	★	.625	3.780	.594	1.625
.750	3/4	1.626	1.626	.030	1.937	5	2F342-1905-076-PD	★	★	.750	4.000	.713	1.937
	3/4	1.626	1.626	.060	1.937	5	2F342-1905-152-PD	★	★	.750	4.000	.713	1.937

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

侧压式接柄

FHA 38°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 5



公制型

DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	订货号	P K		尺寸, mm			
								PZM	PZM	DCON _{MS}	LF	DN	LB ₁
6.0	6	13.0	0.10	45°	20.0	5	2N342-0600-PD	★	★	6.0	57.0	5.7	20.0
8.0	8	18.0	0.10	45°	25.0	5	2N342-0800-PD	★	★	8.0	63.0	7.6	25.0
10.0	10	22.0	0.15	45°	30.0	5	2N342-1000-PD	★	★	10.0	72.0	9.5	30.0
12.0	12	26.0	0.15	45°	36.0	5	2N342-1200-PD	★	★	12.0	83.0	11.4	36.0
14.0	14	30.0	0.15	45°	38.0	5	2N342-1400-PD	★	★	14.0	83.0	13.3	38.0
16.0	16	34.0	0.25	45°	42.0	5	2N342-1600-PD	★	★	16.0	97.0	15.2	42.0
20.0	20	42.0	0.25	45°	52.0	5	2N342-2000-PD	★	★	20.0	104.0	19.0	52.0
25.0	25	52.0	0.25	45°	63.0	5	2N342-2500-PD	★	★	25.0	121.0	24.0	63.0

英制型

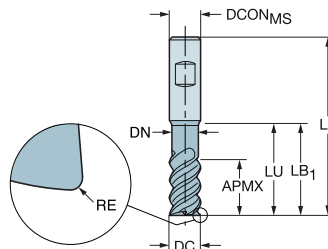
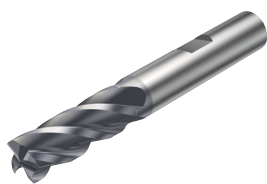
DC	CZC _{MS}	APMX	APM _S	CHW	KCH	LU	ZEFP	订货号	P K		尺寸, 英寸			
									PZM	PZM	DCON _{MS}	LF	DN	LB ₁
.250	1/4	.626	.626	.004	45°	.937	5	2N342-0635-PD	★	★	.250	2.500	.237	.937
.313	5/16	.752	.750	.004	45°	1.063	5	2N342-0794-PD	★	★	.313	2.500	.297	1.063
.375	3/8	.875	.878	.006	45°	1.250	5	2N342-0953-PD	★	★	.375	3.000	.356	1.250
.438	7/16	1.000	1.000	.006	45°	1.438	5	2N342-1111-PD	★	★	.438	3.500	.416	1.438
.500	1/2	1.125	1.126	.006	45°	1.438	5	2N342-1270-PD	★	★	.500	3.500	.475	1.438
.625	5/8	1.315	1.315	.010	45°	1.625	5	2N342-1588-PD	★	★	.625	3.780	.594	1.625
.750	3/4	1.626	1.626	.010	45°	1.937	5	2N342-1905-PD	★	★	.750	4.000	.713	1.937

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

侧压式接柄

FHA
BSG
TCDC
TCDCON
ZEFP

38°
COROMANT
h10
h6
4



公制型

						P	κ	尺寸, mm		
DC	CZC _{MS}	APMX	RE	LU	ZEFP	订货号	P2M	P2M	DCON _{MS}	LF
6.0	6	13.0	0.50	13.0	4	2S342-0600-050-PB	★	★	6.0	57.0
	6	13.0	1.00	13.0	4	2S342-0600-100-PB	★	★	6.0	57.0
8.0	8	18.0	0.50	18.0	4	2S342-0800-050-PB	★	★	8.0	63.0
	8	18.0	1.00	18.0	4	2S342-0800-100-PB	★	★	8.0	63.0
	8	18.0	2.00	18.0	4	2S342-0800-200-PB	★	★	8.0	63.0
10.0	10	22.0	0.50	22.0	4	2S342-1000-050-PB	★	★	10.0	72.0
	10	22.0	1.00	22.0	4	2S342-1000-100-PB	★	★	10.0	72.0
	10	22.0	2.00	22.0	4	2S342-1000-200-PB	★	★	10.0	72.0
12.0	12	26.0	0.50	26.0	4	2S342-1200-050-PB	★	★	12.0	83.0
	12	26.0	1.00	26.0	4	2S342-1200-100-PB	★	★	12.0	83.0
	12	26.0	2.00	26.0	4	2S342-1200-200-PB	★	★	12.0	83.0
16.0	16	34.0	0.50	34.0	4	2S342-1600-050-PB	★	★	16.0	97.0
	16	34.0	1.00	34.0	4	2S342-1600-100-PB	★	★	16.0	97.0
	16	34.0	2.00	34.0	4	2S342-1600-200-PB	★	★	16.0	97.0
20.0	20	42.0	1.00	42.0	4	2S342-2000-100-PB	★	★	20.0	109.6
	20	42.0	2.00	42.0	4	2S342-2000-200-PB	★	★	20.0	109.6

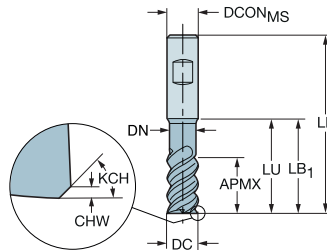
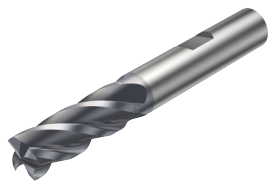
英制型

						P	κ	尺寸, 英寸		
DC	CZC _{MS}	APMX	RE	LU	ZEFP	订货号	P2M	P2M	DCON _{MS}	LF
.250	1/4	.625	.015	.625	4	2S342-0635-038-PB	★	★	.250	2.500
	1/4	.625	.030	.625	4	2S342-0635-076-PB	★	★	.250	2.500
.313	5/16	.750	.015	.750	4	2S342-0794-038-PB	★	★	.313	2.500
	5/16	.750	.030	.750	4	2S342-0794-076-PB	★	★	.313	2.500
.375	3/8	.875	.015	.875	4	2S342-0953-038-PB	★	★	.375	3.000
	3/8	.875	.030	.875	4	2S342-0953-076-PB	★	★	.375	3.000
.438	7/16	1.000	.015	1.000	4	2S342-1111-038-PB	★	★	.438	3.500
	7/16	1.000	.030	1.000	4	2S342-1111-076-PB	★	★	.438	3.500
.500	1/2	1.125	.015	1.125	4	2S342-1270-038-PB	★	★	.500	3.500
	1/2	1.125	.030	1.125	4	2S342-1270-076-PB	★	★	.500	3.500
	1/2	1.125	.060	1.125	4	2S342-1270-152-PB	★	★	.500	3.500
.625	5/8	1.315	.030	1.315	4	2S342-1588-076-PB	★	★	.625	3.780
	5/8	1.315	.060	1.315	4	2S342-1588-152-PB	★	★	.625	3.780
.750	3/4	1.625	.030	1.625	4	2S342-1905-076-PB	★	★	.750	4.315
	3/4	1.625	.060	1.625	4	2S342-1905-152-PB	★	★	.750	4.315

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

侧压式接柄

FHA 38°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 4



公制型

DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	订货号	P K		尺寸, mm	
								P2PM	P2BN	DCON _{MS}	LF
6.0	6	13.0	0.10	45°	13.0	4	2P342-0600-PB	★	★	6.0	57.0
8.0	8	18.0	0.10	45°	18.0	4	2P342-0800-PB	★	★	8.0	63.0
10.0	10	22.0	0.15	45°	22.0	4	2P342-1000-PB	★	★	10.0	72.0
12.0	12	26.0	0.15	45°	26.0	4	2P342-1200-PB	★	★	12.0	83.0
14.0	14	30.0	0.15	45°	30.0	4	2P342-1400-PB	★	★	14.0	90.0
16.0	16	34.0	0.25	45°	34.0	4	2P342-1600-PB	★	★	16.0	97.0
20.0	20	42.0	0.25	45°	42.0	4	2P342-2000-PB	★	★	20.0	109.6
25.0	25	52.0	0.25	45°	52.0	4	2P342-2500-PB	★	★	25.0	129.5

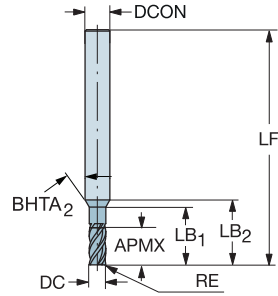
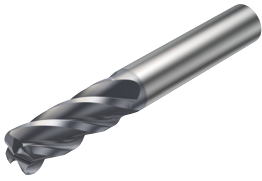
英制型

DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	订货号	P K		尺寸, 英寸	
								P2PM	P2BN	DCON _{MS}	LF
.250	1/4	.625	.004	45°	.625	4	2P342-0635-PB	★	★	.250	2.500
.313	5/16	.750	.004	45°	.750	4	2P342-0794-PB	★	★	.313	2.500
.375	3/8	.875	.006	45°	.875	4	2P342-0953-PB	★	★	.375	3.000
.438	7/16	1.000	.006	45°	1.000	4	2P342-1111-PB	★	★	.438	3.500
.500	1/2	1.125	.006	45°	1.125	4	2P342-1270-PB	★	★	.500	3.500
.625	5/8	1.315	.010	45°	1.315	4	2P342-1588-PB	★	★	.625	3.780
.750	3/4	1.625	.010	45°	1.625	4	2P342-1905-PB	★	★	.750	4.315

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

圆柱接柄

FHA 38°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 4



公制型

								P K		尺寸, mm				
								P23M	P23M					
DC	CZC _{IS}	APMX	RE	LU	ZEFP	FHA	订货号			DCON _{IS}	LF	LB ₁	LB ₂	BHTA ₂
3.0	6	7.0	0.20	7.0	4	38°	2S342-0300-020-PA	★	★	6.0	57.0	13.6	16.2	30°
	6	7.0	0.50	7.0	4	38°	2S342-0300-050-PA	★	★	6.0	57.0	13.6	16.2	30°
4.0	6	9.0	0.20	9.0	4	38°	2S342-0400-020-PA	★	★	6.0	57.0	15.0	16.7	30°
	6	9.0	0.50	9.0	4	38°	2S342-0400-050-PA	★	★	6.0	57.0	15.0	16.7	30°
5.0	6	11.0	0.50	11.0	4	38°	2S342-0500-050-PA	★	★	6.0	57.0	17.0	17.9	30°
	6	11.0	1.00	11.0	4	38°	2S342-0500-100-PA	★	★	6.0	57.0	17.0	17.9	30°

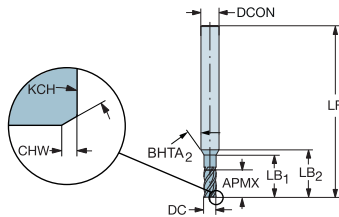
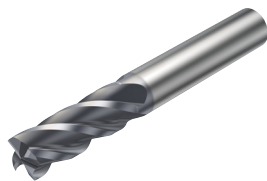
英制型

								P K		尺寸, 英寸				
								P23M	P23M					
DC	CZC _{IS}	APMX	RE	LU	ZEFP	FHA	订货号			DCON _{IS}	LF	LB ₁	LB ₂	BHTA ₂
.125	1/4	.313	.015	.313	4	38°	2S342-0318-038-PA	★	★	.250	2.500	.590	.698	30°
.187	1/4	.438	.015	.438	4	38°	2S342-0476-038-PA	★	★	.250	2.500	.625	.679	30°

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

圆柱接柄

FHA 38°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 4



公制型

							P	K	尺寸, mm		
							2P2M	2P2M			
DC	CZC _{IS}	APMX	CHW	KCH	LU	ZEFP	订货号		DCON _{IS}	LF	LB _I
2.0	6	5.0	0.05	45°	5.0	4	2P342-0200-PA	★ ★	6.0	57.0	10.5
3.0	6	7.0	0.10	45°	7.0	4	2P342-0300-PA	★ ★	6.0	57.0	13.6
4.0	6	9.0	0.10	45°	9.0	4	2P342-0400-PA	★ ★	6.0	57.0	15.0
5.0	6	11.0	0.10	45°	11.0	4	2P342-0500-PA	★ ★	6.0	57.0	17.0

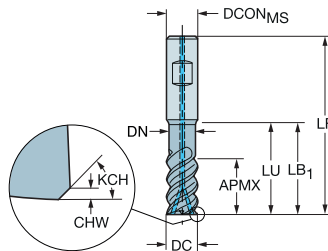
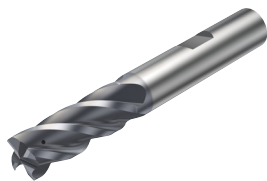
英制型

							P	K	尺寸, 英寸		
							2P2M	2P2M			
DC	CZC _{IS}	APMX	CHW	KCH	LU	ZEFP	订货号		DCON _{IS}	LF	LB _I
.125	1/4	.313	.004	45°	.313	4	2P342-0318-PA	★ ★	.250	2.500	.590
.187	1/4	.438	.004	45°	.438	4	2P342-0476-PA	★ ★	.250	2.500	.625

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

侧压式接柄

FHA 38°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 4



公制型

											M	S	尺寸, mm	
DC	CZC _{MS}	APMX	CHW	KCH	LU	CNSC	CXSC	ZEFP	FHA	订货号	DCON _{MS}	DCON _{MS}	DCON _{MS}	LF
6.0	6	13.0	0.10	45°	13.0	1	3	4	38°	2P342-0600-CMB	★	☆	6.0	57.0
8.0	8	18.0	0.10	45°	18.0	1	3	4	38°	2P342-0800-CMB	★	☆	8.0	63.0
10.0	10	22.0	0.15	45°	22.0	1	3	4	38°	2P342-1000-CMB	★	☆	10.0	72.0
12.0	12	26.0	0.15	45°	26.0	1	3	4	38°	2P342-1200-CMB	★	☆	12.0	83.0
16.0	16	34.0	0.25	45°	34.0	1	3	4	38°	2P342-1600-CMB	★	☆	16.0	97.0
20.0	20	42.0	0.25	45°	42.0	1	3	4	38°	2P342-2000-CMB	★	☆	20.0	109.6
25.0	25	52.0	0.25	45°	52.0	1	3	4	38°	2P342-2500-CMB	★	☆	25.0	129.5

英制型

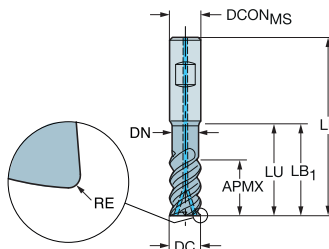
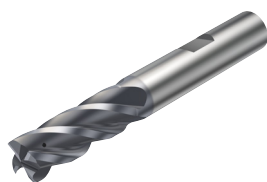
											M	S	尺寸, 英寸	
DC	CZC _{MS}	APMX	CHW	KCH	LU	CNSC	CXSC	ZEFP	FHA	订货号	DCON _{MS}	DCON _{MS}	DCON _{MS}	LF
.250	1/4	.625	.004	45°	.625	1	3	4	38°	2P342-0635-CMB	★	☆	.250	2.500
.313	5/16	.750	.004	45°	.750	1	3	4	38°	2P342-0794-CMB	★	☆	.313	2.500
.375	3/8	.875	.006	45°	.875	1	3	4	38°	2P342-0953-CMB	★	☆	.375	3.000
.500	1/2	1.125	.006	45°	1.125	1	3	4	38°	2P342-1270-CMB	★	☆	.500	3.500
.625	5/8	1.315	.010	45°	1.315	1	3	4	38°	2P342-1588-CMB	★	☆	.625	3.780
.750	3/4	1.625	.010	45°	1.625	1	3	4	38°	2P342-1905-CMB	★	☆	.750	4.315

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

侧压式接柄

FHA
BSG
TCDC
TCDCON
ZEFP

38°
COROMANT
h10
h6
4



公制型

DC	CZC ₆₅	APMX	RE	LU	CNSC	CXSC	ZEFP	订货号	尺寸, mm			
									M	S	DCON _{MS}	LF
6.0	6	13.0	0.50	13.0	1	3	4	2S342-0600-050CMB	★	☆	6.0	57.0
	6	13.0	1.00	13.0	1	3	4	2S342-0600-100CMB	★	☆	6.0	57.0
8.0	8	18.0	0.50	18.0	1	3	4	2S342-0800-050CMB	★	☆	8.0	63.0
	8	18.0	1.00	18.0	1	3	4	2S342-0800-100CMB	★	☆	8.0	63.0
	8	18.0	1.50	18.0	1	3	4	2S342-0800-150CMB	★	☆	8.0	63.0
	8	18.0	2.00	18.0	1	3	4	2S342-0800-200CMB	★	☆	8.0	63.0
10.0	10	22.0	0.50	22.0	1	3	4	2S342-1000-050CMB	★	☆	10.0	72.0
	10	22.0	1.00	22.0	1	3	4	2S342-1000-100CMB	★	☆	10.0	72.0
	10	22.0	1.50	22.0	1	3	4	2S342-1000-150CMB	★	☆	10.0	72.0
	10	22.0	2.00	22.0	1	3	4	2S342-1000-200CMB	★	☆	10.0	72.0
	10	22.0	3.00	22.0	1	3	4	2S342-1000-300CMB	★	☆	10.0	72.0
12.0	12	26.0	0.50	26.0	1	3	4	2S342-1200-050CMB	★	☆	12.0	83.0
	12	26.0	1.00	26.0	1	3	4	2S342-1200-100CMB	★	☆	12.0	83.0
	12	26.0	1.50	26.0	1	3	4	2S342-1200-150CMB	★	☆	12.0	83.0
	12	26.0	2.00	26.0	1	3	4	2S342-1200-200CMB	★	☆	12.0	83.0
	12	26.0	3.00	26.0	1	3	4	2S342-1200-300CMB	★	☆	12.0	83.0
16.0	16	34.0	0.50	34.0	1	3	4	2S342-1600-050CMB	★	☆	16.0	97.0
	16	34.0	1.00	34.0	1	3	4	2S342-1600-100CMB	★	☆	16.0	97.0
	16	34.0	2.00	34.0	1	3	4	2S342-1600-200CMB	★	☆	16.0	97.0
	16	34.0	3.00	34.0	1	3	4	2S342-1600-300CMB	★	☆	16.0	97.0
	16	34.0	4.00	34.0	1	3	4	2S342-1600-400CMB	★	☆	16.0	97.0
	16	34.0	5.00	34.0	1	3	4	2S342-1600-500CMB	★	☆	16.0	97.0
20.0	20	42.0	1.00	42.0	1	3	4	2S342-2000-100CMB	★	☆	20.0	109.6
	20	42.0	2.00	42.0	1	3	4	2S342-2000-200CMB	★	☆	20.0	109.6
	20	42.0	3.00	42.0	1	3	4	2S342-2000-300CMB	★	☆	20.0	109.6
	20	42.0	4.00	42.0	1	3	4	2S342-2000-400CMB	★	☆	20.0	109.6
	20	42.0	5.00	42.0	1	3	4	2S342-2000-500CMB	★	☆	20.0	109.6
	20	42.0	6.35	42.0	1	3	4	2S342-2000-635CMB	★	☆	20.0	109.6

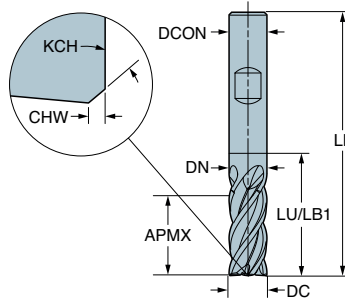
英制型

DC	CZC ₆₅	APMX	RE	LU	CNSC	CXSC	ZEFP	订货号	尺寸, 英寸			
									M	S	DCON _{MS}	LF
.250	1/4	.625	.015	.625	1	3	4	2S342-0635-038CMB	★	☆	.250	2.500
	1/4	.625	.030	.625	1	3	4	2S342-0635-076CMB	★	☆	.250	2.500
.313	5/16	.750	.015	.750	1	3	4	2S342-0794-038CMB	★	☆	.313	2.500
.375	3/8	.875	.015	.875	1	3	4	2S342-0953-038CMB	★	☆	.375	3.000
	3/8	.875	.030	.875	1	3	4	2S342-0953-076CMB	★	☆	.375	3.000
	3/8	.875	.060	.875	1	3	4	2S342-0953-152CMB	★	☆	.375	3.000
.500	1/2	1.125	.015	1.125	1	3	4	2S342-1270-038CMB	★	☆	.500	3.500
	1/2	1.125	.030	1.125	1	3	4	2S342-1270-076CMB	★	☆	.500	3.500
	1/2	1.125	.060	1.125	1	3	4	2S342-1270-152CMB	★	☆	.500	3.500
	1/2	1.125	.090	1.125	1	3	4	2S342-1270-229CMB	★	☆	.500	3.500
	1/2	1.125	.120	1.125	1	3	4	2S342-1270-305CMB	★	☆	.500	3.500
.625	5/8	1.315	.030	1.315	1	3	4	2S342-1588-076CMB	★	☆	.625	3.780
	5/8	1.315	.060	1.315	1	3	4	2S342-1588-152CMB	★	☆	.625	3.780
	5/8	1.315	.090	1.315	1	3	4	2S342-1588-229CMB	★	☆	.625	3.780
	5/8	1.315	.120	1.315	1	3	4	2S342-1588-305CMB	★	☆	.625	3.780
.750	3/4	1.625	.030	1.625	1	3	4	2S342-1905-076CMB	★	☆	.750	4.315
	3/4	1.625	.060	1.625	1	3	4	2S342-1905-152CMB	★	☆	.750	4.315
	3/4	1.625	.090	1.625	1	3	4	2S342-1905-229CMB	★	☆	.750	4.315
	3/4	1.625	.120	1.625	1	3	4	2S342-1905-305CMB	★	☆	.750	4.315
	3/4	1.625	.190	1.625	1	3	4	2S342-1905-483CMB	★	☆	.750	4.315

用于重载铣削的 CoroMill® Plura 整体硬质合金立铣刀

侧压式接柄

FHA 38°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 5



公制型

								M	S	尺寸, mm		
								DCON	DCON	DCON _{IS}	LF	
DC	CZC _{IS}	APMX	CHW	KCH	LU	ZEFP	FHA	订货号	★	☆		
6.0	6	13.0	0.10	45°	13.0	4	38°	2P342-0600-MB	★	☆	6.0	57.0
8.0	8	18.0	0.10	45°	18.0	4	38°	2P342-0800-MB	★	☆	8.0	63.0
10.0	10	22.0	0.15	45°	22.0	4	38°	2P342-1000-MB	★	☆	10.0	72.0
12.0	12	26.0	0.15	45°	26.0	4	38°	2P342-1200-MB	★	☆	12.0	83.0
16.0	16	34.0	0.25	45°	42.0	5	38°	2P342-1600-MB	★	☆	16.0	97.0

T100 -HSS

DIN	
公制	39-40
公制细牙	41-42

DIN/ANSI	
公制	43
公制细牙	44-45

JIS	
公制	46
公制细牙	47-48

T400 -HSS

DIN	
公制	49-52
公制细牙	53-55

DIN/ANSI	
公制	56
公制细牙	57

JIS	
公制	58
公制细牙	59

T400 -SC

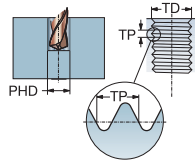
DIN	
公制	60-61
公制细牙	62

如需了解完整产品信息，敬请访问 www.sandvik.coromant.com

CoroTap™ 100 直槽切削丝锥

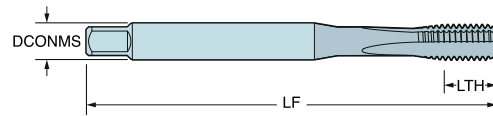
螺纹形式: 公制

DIN 371

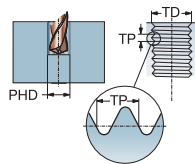


THCHT
ULDR
SUBSTRATE
COATING

C
2.5
HSS-E-PM
DLC TaC

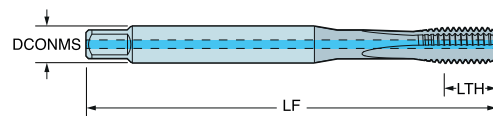


										N		尺寸, mm, inch				
TDZ	TP	LU	CZC ₆	THCHT	TCTR	CNSC	CXSC	订货号	★	DCONMS	TD	LF	THL	NOF	BSG	
M 3	0.50	18.00	3.50 x 2.70	C	6HX	0	0	T100-NM100DA-M3	★	3.5	3.00	56.0	9.0	3	DIN371	
			.709							.138	.118	2.205	.354			
M 4	0.70	21.00	4.50 x 3.40	C	6HX	0	0	T100-NM100DA-M4	★	4.5	4.00	63.0	12.0	3	DIN371	
			.827							.177	.157	2.480	.472			
M 5	0.80	25.00	6.00 x 4.90	C	6HX	0	0	T100-NM100DA-M5	★	6.0	5.00	70.0	13.0	3	DIN371	
			.984							.236	.197	2.756	.512			



THCHT
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CXSC
SUBSTRATE
COATING

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HSS-E-PM
DLC TaC



										N		尺寸, mm, inch				
TDZ	TP	LU	CZC ₆	THCHT	TCTR	CNSC	CXSC	订货号	★	DCONMS	TD	LF	THL	NOF	BSG	
M 6	1.00	31.00	6.00 x 4.90	C	6HX	1	1	T100-NM104DA-M6	★	6.0	6.00	80.0	15.0	3	DIN371	
			1.220							.236	.236	3.150	.591			
M 8	1.25	35.00	8.00 x 6.20	C	6HX	1	1	T100-NM104DA-M8	★	8.0	8.00	90.0	18.0	3	DIN371	
			1.378							.315	.315	3.543	.709			
M 10	1.50	39.00	10.00 x 8.00	C	6HX	1	1	T100-NM104DA-M10	★	10.0	10.00	100.0	20.0	3	DIN371	
			1.535							.394	.394	3.937	.787			
M 12	1.75	55.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DA-M12	★	9.0	12.00	110.0	16.0	3	DIN376	
			2.165							.354	.472	4.331	.630			

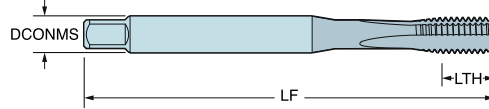
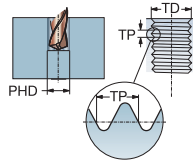
CoroTap™ 100 直槽切削丝锥

螺纹形式: 公制

DIN 371

THCHT
ULDR
SUBSTRATE
COATING

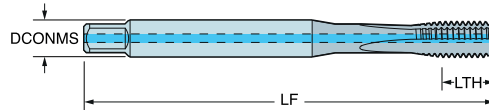
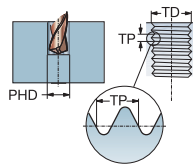
E
2.5
HSS-E-PM
DLC TaC



										N 尺寸, mm, inch					
TDZ	TP	LU	CZC _{IS}	THCHT	TCTR	CNSC	CXSC	订货号	★	DCON _{IS}	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	E	6HX	0	0	T100-NM102DA-M3	★	3.5	3.00	56.0	9.0	3	DIN371
		.709								.138	.118	2.205	.354		
M 4	0.70	21.00	4.50 x 3.40	E	6HX	0	0	T100-NM102DA-M4	★	4.5	4.00	63.0	12.0	3	DIN371
		.827								.177	.157	2.480	.472		
M 5	0.80	25.00	6.00 x 4.90	E	6HX	0	0	T100-NM102DA-M5	★	6.0	5.00	70.0	13.0	3	DIN371
		.984								.236	.197	2.756	.512		

THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
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1
HSS-E-PM
DLC TaC



										N 尺寸, mm, inch					
TDZ	TP	LU	CZC _{IS}	THCHT	TCTR	CNSC	CXSC	订货号	★	DCON _{IS}	TD	LF	THL	NOF	BSG
M 6	1.00	31.00	6.00 x 4.90	E	6HX	1	1	T100-NM106DA-M6	★	6.0	6.00	80.0	15.0	3	DIN371
		1.220								.236	.236	3.150	.591		
M 8	1.25	35.00	8.00 x 6.20	E	6HX	1	1	T100-NM106DA-M8	★	8.0	8.00	90.0	18.0	3	DIN371
		1.378								.315	.315	3.543	.709		
M 10	1.50	39.00	10.00 x 8.00	E	6HX	1	1	T100-NM106DA-M10	★	10.0	10.00	100.0	20.0	3	DIN371
		1.535								.394	.394	3.937	.787		
M 12	1.75	55.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DA-M12	★	9.0	12.00	110.0	23.0	3	DIN376
		2.165								.354	.472	4.331	.906		
M 14	2.00	60.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DA-M14	★	11.0	14.00	110.0	25.0	3	DIN376
		2.362								.433	.551	4.331	.984		
M 16	2.00	60.00	12.00 x 9.00	E	6HX	1	1	T100-NM107DA-M16	★	12.0	16.00	110.0	25.0	3	DIN376
		2.362								.472	.630	4.331	.984		

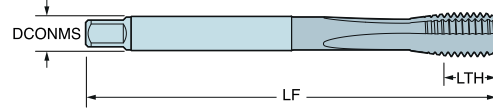
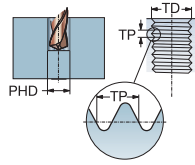
CoroTap™ 100 直槽切削丝锥

螺纹形式: 公制细牙

DIN 374

THCHT
ULDR
SUBSTRATE
COATING

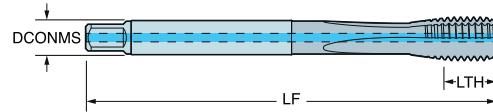
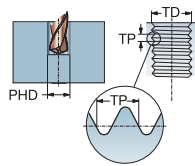
C
2.5
HSS-E-PM
DLC TaC



TDZ	TP	LU	CZC ₆	THCHT	TCTR	CNSC	CXSC	订货号	尺寸, mm, inch					
									DCONMS	TD	LF	THL	NOF	BSG
M 3x0.35	0.35	28.00	2.50 x 2.10	C	6HX	0	0	T100-NM101DB-M3X035	2.5	3.00	56.0	8.0	3	DIN374
		1.102							.098	.118	2.205	.315		
M 4X0.5	0.50	31.50	2.80 x 2.10	C	6HX	0	0	T100-NM101DB-M4X050	2.8	4.00	63.0	12.0	3	DIN374
		1.240							.110	.157	2.480	.472		
M 5X0.5	0.50	35.00	3.50 x 2.70	C	6HX	0	0	T100-NM101DB-M5X050	3.5	5.00	70.0	13.0	3	DIN374
		1.378							.138	.197	2.756	.512		

THCHT
ULDR
CXSC
SUBSTRATE
COATING

C
2.5
1
HSS-E-PM
DLC TaC

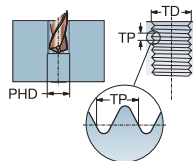


TDZ	TP	LU	CZC ₆	THCHT	TCTR	CNSC	CXSC	订货号	尺寸, mm, inch					
									DCONMS	TD	LF	THL	NOF	BSG
M 6X0.75	0.75	40.00	4.50 x 3.40	C	6HX	1	1	T100-NM105DB-M6X075	4.5	6.00	80.0	15.0	3	DIN374
		1.575							.177	.236	3.150	.591		
M 8X0.75	0.75	40.00	6.00 x 4.90	C	6HX	1	1	T100-NM105DB-M8X075	6.0	8.00	80.0	15.0	3	DIN374
		1.575							.236	.315	3.150	.591		
M 10x1	1.00	43.00	7.00 x 5.50	C	6HX	1	1	T100-NM105DB-M10X100	7.0	10.00	90.0	18.0	3	DIN374
		1.693							.276	.394	3.543	.709		
M 10x1.25	1.25	43.00	7.00 x 5.50	C	6HX	1	1	T100-NM105DB-M10X125	7.0	10.00	100.0	20.0	3	DIN374
		1.693							.276	.394	3.937	.787		
M 12x1	1.00	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X100	9.0	12.00	100.0	21.0	3	DIN374
		1.969							.354	.472	3.937	.827		
M 12x1.25	1.25	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X125	9.0	12.00	100.0	21.0	3	DIN374
		1.969							.354	.472	3.937	.827		
M 12x1.5	1.50	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X150	9.0	12.00	100.0	21.0	3	DIN374
		1.969							.354	.472	3.937	.827		

CoroTap™ 100 直槽切削丝锥

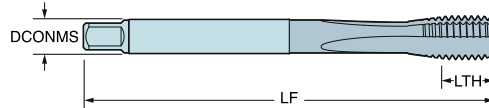
螺纹形式: 公制细牙

DIN 374

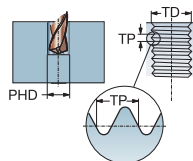


THCHT
ULDR
SUBSTRATE
COATING

E
2.5
HSS-E-PM
DLC TaC

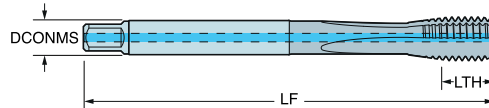


TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	订货号	尺寸, mm, inch					
									DCON _{MS}	TD	LF	THL	NOF	BSG
M 3x0.35	0.35	28.00	2.50 x 2.10	E	6HX	0	0	T100-NM103DB-M3X035	2.5	3.00	56.0	8.0	3	DIN374
		1.102							.098	.118	2.205	.315		
M 4X0.5	0.50	31.50	2.80 x 2.10	E	6HX	0	0	T100-NM103DB-M4X050	2.8	4.00	63.0	12.0	3	DIN374
		1.240							.110	.157	2.480	.472		
M 5X0.5	0.50	35.00	3.50 x 2.70	E	6HX	0	0	T100-NM103DB-M5X050	3.5	5.00	70.0	13.0	3	DIN374
		1.378							.138	.197	2.756	.512		



THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
2.5
1
HSS-E-PM
DLC TaC



TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	订货号	尺寸, mm, inch					
									DCON _{MS}	TD	LF	THL	NOF	BSG
M 6X0.75	0.75	40.00	4.50 x 3.40	E	6HX	1	1	T100-NM107DB-M6X075	4.5	6.00	80.0	15.0	3	DIN374
		1.575							.177	.236	3.150	.591		
M 8X0.75	0.75	40.00	6.00 x 4.90	E	6HX	1	1	T100-NM107DB-M8X075	6.0	8.00	80.0	15.0	3	DIN374
		1.575							.236	.315	3.150	.591		
M 10x1	1.00	43.00	7.00 x 5.50	E	6HX	1	1	T100-NM107DB-M10X100	7.0	10.00	90.0	18.0	3	DIN374
		1.693							.276	.394	3.543	.709		
M 10x1.25	1.25	50.00	7.00 x 5.50	E	6HX	1	1	T100-NM107DB-M10X125	7.0	10.00	100.0	20.0	3	DIN374
		1.969							.276	.394	3.937	.787		
M 12x1	1.00	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X100	9.0	12.00	100.0	21.0	3	DIN374
		1.969							.354	.472	3.937	.827		
M 12x1.25	1.25	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X125	9.0	12.00	100.0	21.0	3	DIN374
		1.969							.354	.472	3.937	.827		
M 12x1.5	1.50	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X150	9.0	12.00	100.0	21.0	3	DIN374
		1.969							.354	.472	3.937	.827		
M 14x1	1.00	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X100	11.0	14.00	100.0	21.0	3	DIN374
		1.969							.433	.551	3.937	.827		
M 14x1.25	1.25	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X125	11.0	14.00	100.0	21.0	3	DIN374
		1.969							.433	.551	3.937	.827		
M 14x1.5	1.50	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X150	11.0	14.00	100.0	21.0	3	DIN374
		1.969							.433	.551	3.937	.827		
M 16x1.5	1.50	50.00	12.00 x 9.00	E	6HX	1	1	T100-NM107DB-M16X150	12.0	16.00	100.0	21.0	3	DIN374
		1.969							.472	.630	3.937	.827		

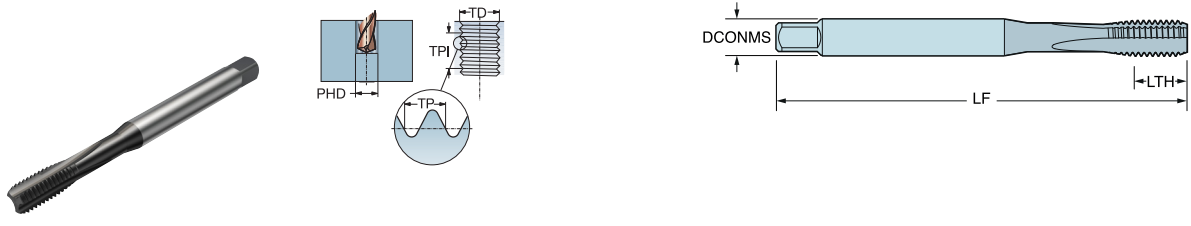
CoroTap™ 100 直槽切削丝锥

螺纹形式: 公制

DIN/ANSI

THCHT
ULDR
SUBSTRATE
COATING

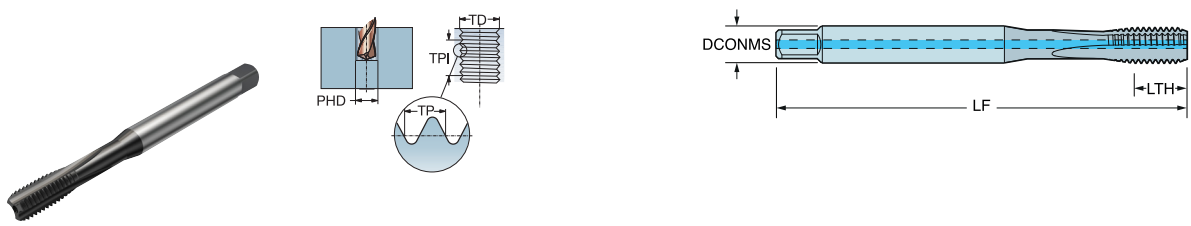
E
2.5
HSS-E-PM
DLC TaC



										N		尺寸, mm, inch					
TDZ	TP	LU	CZ _{CS}	THCHT	TCTR	CNSC	CXSC	订货号	★	DCONMS	TD	LF	THL	NOF	BSG		
M 3	0.50	18.00	.141 x .110	E	6HX	0	0	T100-NM102AA-M3	★	3.6	3.00	56.0	9.0	3	DIN/ANSI		
			.709							.141	.118	2.205	.354				
M 4	0.70	21.50	.168 x .131	E	6HX	0	0	T100-NM102AA-M4	★	4.3	4.00	63.0	13.0	3	DIN/ANSI		
			.846							.168	.157	2.480	.512				
M 5	0.80	28.00	.194 x .152	E	6HX	0	0	T100-NM102AA-M5	★	4.9	5.00	70.0	14.0	3	DIN/ANSI		
			1.102							.194	.197	2.756	.551				

THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
2.5
1
HSS-E-PM
DLC TaC



										N		尺寸, mm, inch					
TDZ	TP	LU	CZ _{CS}	THCHT	TCTR	CNSC	CXSC	订货号	★	DCONMS	TD	LF	THL	NOF	BSG		
M 6	1.00	26.00	.255 x .191	E	6HX	1	1	T100-NM106AA-M6	★	6.5	6.00	80.0	15.0	3	DIN/ANSI		
			1.024							.255	.236	3.150	.591				
M 8	1.25	33.50	.318 x .238	E	6HX	1	1	T100-NM106AA-M8	★	8.1	8.00	90.0	18.0	3	DIN/ANSI		
			1.319							.318	.315	3.543	.709				
M 10	1.50	38.00	.381 x .286	E	6HX	1	1	T100-NM106AA-M10	★	9.7	10.00	100.0	20.0	3	DIN/ANSI		
			1.496							.381	.394	3.937	.787				
M 12	1.75	55.00	.367 x .275	E	6HX	1	1	T100-NM107AA-M12	★	9.3	12.00	110.0	23.0	3	DIN/ANSI		
			2.165							.367	.472	4.331	.906				
M 14	2.00	55.00	.429 x .322	E	6HX	1	1	T100-NM107AA-M14	★	10.9	14.00	110.0	25.0	3	DIN/ANSI		
			2.165							.429	.551	4.331	.984				
M 16	2.00	55.00	.480 x .360	E	6HX	1	1	T100-NM107AA-M16	★	12.2	16.00	110.0	25.0	3	DIN/ANSI		
			2.165							.480	.630	4.331	.984				

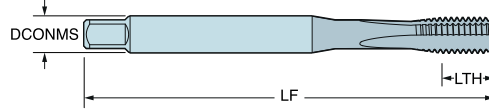
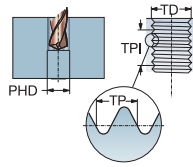
CoroTap™ 100 直槽切削丝锥

螺纹形式: 公制细牙

DIN/ANSI

THCHT
ULDR
SUBSTRATE
COATING

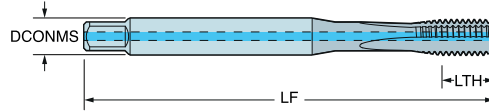
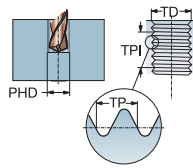
E
2.5
HSS-E-PM
DLC TaC



										N		尺寸, mm, inch				
TDZ	TP	LU	CZC _{IS}	THCHT	TCTR	CNSC	CXSC	订货号	★	DCON _{IS}	TD	LF	THL	NOF	BSG	
M 3x0.35	0.35	28.00	.141 x .110	E	6HX	0	0	T100-NM102AB-M3X035	★	3.6	3.00	56.0	9.0	3	DIN/ANSI	
		1.102								.141	.118	2.205	.354			
M 4X0.5	0.50	31.50	.168 x .131	E	6HX	0	0	T100-NM102AB-M4X050	★	4.3	4.00	63.0	12.0	3	DIN/ANSI	
		1.240								.168	.157	2.480	.472			
M 5X0.5	0.50	35.00	.194 x .152	E	6HX	0	0	T100-NM102AB-M5X050	★	4.9	5.00	70.0	13.0	3	DIN/ANSI	
		1.378								.194	.197	2.756	.512			

THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
2.5
HSS-E-PM
DLC TaC



										N		尺寸, mm, inch				
TDZ	TP	LU	CZC _{IS}	THCHT	TCTR	CNSC	CXSC	订货号	★	DCON _{IS}	TD	LF	THL	NOF	BSG	
M 6X0.75	0.75	40.00	.255 x .191	E	6HX	1	1	T100-NM106AB-M6X075	★	6.5	6.00	80.0	15.0	3	DIN/ANSI	
		1.575								.255	.236	3.150	.591			
M 8X0.75	0.75	36.00	.318 x .238	E	6HX	1	1	T100-NM106AB-M8X075	★	8.1	8.00	80.0	15.0	3	DIN/ANSI	
		1.417								.318	.315	3.150	.591			
M 10x1	1.00	43.00	.381 x .286	E	6HX	1	1	T100-NM106AB-M10X100	★	9.7	10.00	90.0	18.0	3	DIN/ANSI	
		1.693								.381	.394	3.543	.709			
M 10x1.25	1.25	48.00	.381 x .286	E	6HX	1	1	T100-NM106AB-M10X125	★	9.7	10.00	100.0	20.0	3	DIN/ANSI	
		1.890								.381	.394	3.937	.787			

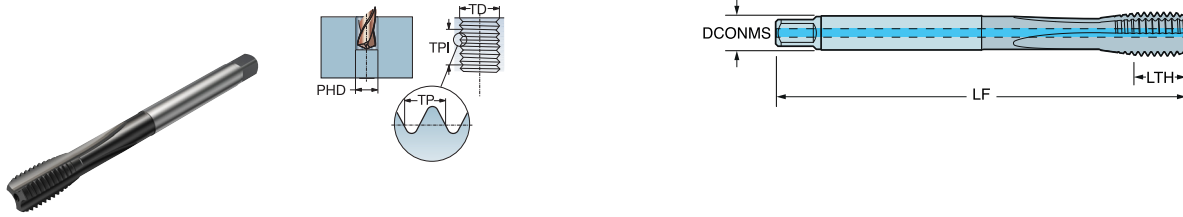
CoroTap™ 100 直槽切削丝锥

螺纹形式：公制细牙

DIN/ANSI

THC/T
ULDR
CXSC
SUBSTRATE
COATING

E
2.5
1
HSS-E-PM
DLC TaC

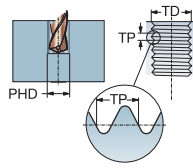


										N		尺寸, mm, inch				
TDZ	TP	LU	CZ ₀₆	THC/T	TCTR	CNSC	CXSC	订货号	★	DCON ₀₆	TD	LF	THL	NOF	BSG	
M 12x1	1.00	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X100	★	9.3	12.00	100.0	21.0	3	DIN/ANSI	
			1.969							.367	.472	3.937	.827			
M 12x1.25	1.25	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X125	★	9.3	12.00	100.0	21.0	3	DIN/ANSI	
			1.969							.367	.472	3.937	.827			
M 12x1.5	1.50	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X150	★	9.3	12.00	100.0	21.0	3	DIN/ANSI	
			1.969							.367	.472	3.937	.827			
M 14x1	1.00	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X100	★	10.9	14.00	100.0	21.0	3	DIN/ANSI	
			1.969							.429	.551	3.937	.827			
M 14x1.25	1.25	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X125	★	10.9	14.00	100.0	21.0	3	DIN/ANSI	
			1.969							.429	.551	3.937	.827			
M 14x1.5	1.50	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X150	★	10.9	14.00	100.0	21.0	3	DIN/ANSI	
			1.969							.429	.551	3.937	.827			
M 16x1.5	1.50	50.00	.480 x .360	E	6HX	1	1	T100-NM107AB-M16X150	★	12.2	16.00	100.0	21.0	3	DIN/ANSI	
			1.969							.480	.630	3.937	.827			

CoroTap™ 100 直槽切削丝锥

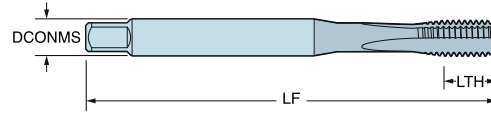
螺纹形式: 公制

JIS-B-4430

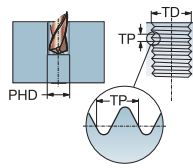


THCHT
ULDR
SUBSTRATE
COATING

E
2.5
HSS-E-PM
DLC TaC

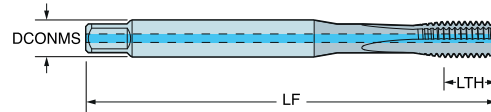


										N 尺寸, mm, inch					
TDZ	TP	LU	CZC _{IS}	THCHT	TCTR	CNSC	CXSC	订货号	★	DCON _{IS}	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	4.00 x 3.20	E	6HX	0	0	T100-NM102JA-M3	★	4.0	3.00	46.0	10.0	3	JISB4430
			.709							.157	.118	1.811	.394		
M 4	0.70	21.00	5.00 x 4.00	E	6HX	0	0	T100-NM102JA-M4	★	5.0	4.00	52.0	12.0	3	JISB4430
			.827							.197	.157	2.047	.472		
M 5	0.80	25.00	5.50 x 4.50	E	6HX	0	0	T100-NM102JA-M5	★	5.5	5.00	60.0	13.0	3	JISB4430
			.984							.217	.197	2.362	.512		



THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
2.5
1
HSS-E-PM
DLC TaC



										N 尺寸, mm, inch					
TDZ	TP	LU	CZC _{IS}	THCHT	TCTR	CNSC	CXSC	订货号	★	DCON _{IS}	TD	LF	THL	NOF	BSG
M 6	1.00	30.00	6.00 x 4.50	E	6HX	1	1	T100-NM106JA-M6	★	6.0	6.00	62.0	15.0	3	JISB4430
			1.181							.236	.236	2.441	.591		
M 8	1.25	35.00	6.20 x 5.00	E	6HX	1	1	T100-NM107JA-M8	★	6.2	8.00	70.0	18.0	3	JISB4430
			1.378							.244	.315	2.756	.709		
M 10	1.50	39.00	7.00 x 5.50	E	6HX	1	1	T100-NM107JA-M10	★	7.0	10.00	75.0	20.0	3	JISB4430
			1.535							.276	.394	2.953	.787		
M 12	1.75	41.00	8.50 x 6.50	E	6HX	1	1	T100-NM107JA-M12	★	8.5	12.00	82.0	23.0	3	JISB4430
			1.614							.335	.472	3.228	.906		
M 14	2.00	44.00	10.50 x 8.00	E	6HX	1	1	T100-NM107JA-M14	★	10.5	14.00	88.0	25.0	3	JISB4430
			1.732							.413	.551	3.465	.984		
M 16	2.00	47.50	12.50 x 10.00	E	6HX	1	1	T100-NM107JA-M16	★	12.5	16.00	95.0	25.0	3	JISB4430
			1.870							.492	.630	3.740	.984		

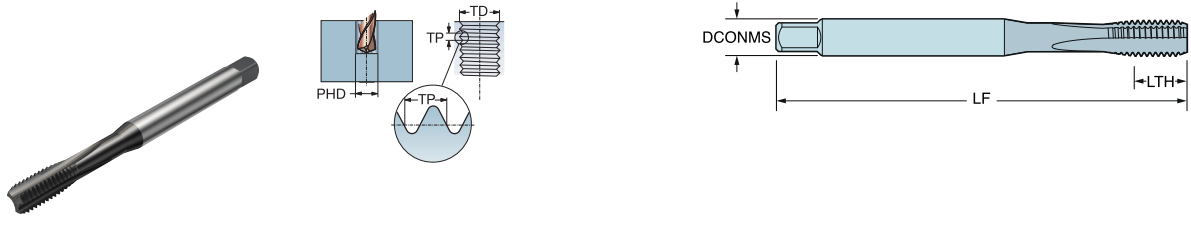
CoroTap™ 100 直槽切削丝锥

螺纹形式：公制细牙

JIS-B-4436

THCHT
ULDR
SUBSTRATE
COATING

E
2.5
HSS-E-PM
DLC TaC



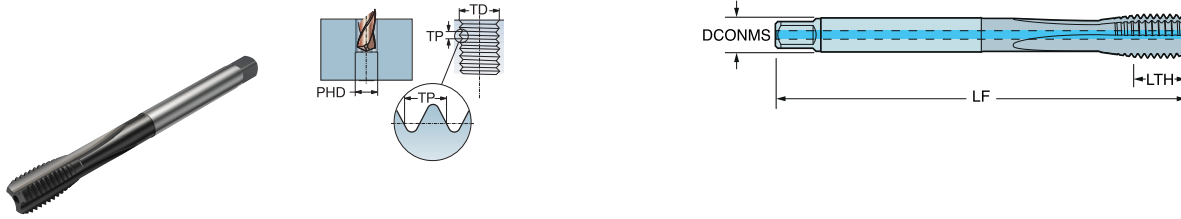
										N 尺寸, mm, inch						
TDZ	TP	LU	CZC ₆	THCHT	TCTR	CNSC	CXSC	订货号	星号	DCONMS	TD	LF	THL	NOF	BSG	
M 3x0.35	0.35	18.00	4.00 x 3.20	E	6HX	0	0	T100-NM102JB-M3X035	★	4.0	3.00	46.0	8.0	3	JISB4436	
		.709								.157	.118	1.811	.315			
M 4X0.5	0.50	21.00	5.00 x 4.00	E	6HX	0	0	T100-NM102JB-M4X050	★	5.0	4.00	52.0	12.0	3	JISB4436	
		.827								.197	.157	2.047	.472			
M 5X0.5	0.50	25.00	5.50 x 4.50	E	6HX	0	0	T100-NM102JB-M5X050	★	5.5	5.00	52.0	13.0	3	JISB4436	
		.984								.217	.197	2.047	.512			

CoroTap™ 100 直槽切削丝锥

螺纹形式: 公制细牙

JIS-B-4430

THCHT E
 ULDR 2.5
 CXSC 1
 SUBSTRATE HSS-E-PM
 COATING DLC TaC



											N		尺寸, mm, inch				
											★						
TDZ	TP	LU	CZC ₆	THCHT	TCTR	CNSC	CXSC	订货号	DCONMS	TD		LF	THL	NOF	BSG		
M 6x0.75	0.75	31.00	6.00 x 4.50	E	6HX	1	1	T100-NM106JB-M6X075	6.0	6.00	62.0	15.0	3	JISB4436			
		1.220							.236	.236	2.441	.591					
M 8x0.75	0.75	35.00	6.20 x 5.00	E	6HX	1	1	T100-NM107JB-M8X075	6.2	8.00	62.0	15.0	3	JISB4436			
		1.378							.244	.315	2.441	.591					
M 10x1	1.00	43.00	7.00 x 5.50	E	6HX	1	1	T100-NM107JB-M10X100	7.0	10.00	70.0	18.0	3	JISB4436			
		1.693							.276	.394	2.756	.709					
M 10x1.25	1.25	48.00	7.00 x 5.50	E	6HX	1	1	T100-NM107JB-M10X125	7.0	10.00	75.0	20.0	3	JISB4436			
		1.890							.276	.394	2.953	.787					
M 12x1	1.00	50.00	8.50 x 6.50	E	6HX	1	1	T100-NM107JB-M12X100	8.5	12.00	70.0	21.0	3	JISB4436			
		1.969							.335	.472	2.756	.827					
M 12x1.25	1.25	50.00	8.50 x 6.50	E	6HX	1	1	T100-NM107JB-M12X125	8.5	12.00	80.0	21.0	3	JISB4436			
		1.969							.335	.472	3.150	.827					
M 12x1.5	1.50	50.00	8.50 x 6.50	E	6HX	1	1	T100-NM107JB-M12X150	8.5	12.00	82.0	21.0	3	JISB4436			
		1.969							.335	.472	3.228	.827					
M 14x1	1.00	50.00	10.50 x 8.00	E	6HX	1	1	T100-NM107JB-M14X100	10.5	14.00	70.0	21.0	3	JISB4436			
		1.969							.413	.551	2.756	.827					
M 14x1.25	1.25	50.00	10.50 x 8.00	E	6HX	1	1	T100-NM107JB-M14X125	10.5	14.00	88.0	21.0	3	JISB4436			
		1.969							.413	.551	3.465	.827					
M 14x1.5	1.50	50.00	10.50 x 8.00	E	6HX	1	1	T100-NM107JB-M14X150	10.5	14.00	88.0	21.0	3	JISB4436			
		1.969							.413	.551	3.465	.827					
M 16x1.5	1.50	50.00	12.50 x 10.00	E	6HX	1	1	T100-NM107JB-M16X150	12.5	16.00	95.0	21.0	3	JISB4436			
		1.969							.492	.630	3.740	.827					

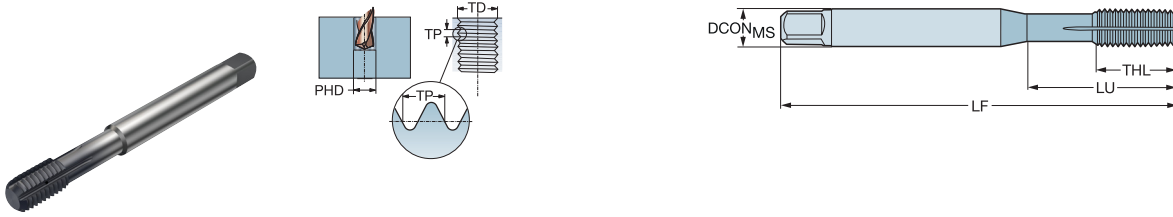
CoroTap™ 400 挤压丝锥

螺纹形式：公制

DIN 2174

THCHT
ULDR
CXSC
SUBSTRATE
COATING

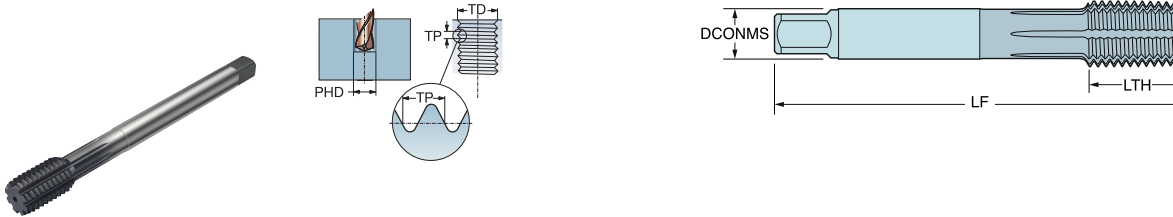
C
3.0
3
HSS-E-PM
PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCR	订货号	尺寸, mm, inch			DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
						P	M	S							
M 2	11.00	2.80 x 2.10	C	6HX	T400-NM100DA-M2	☆	☆	☆	2.8	2.00	45.0	4.0	3	1.9	DIN 2174 (371)
	.433								.110	.079	1.772	.157	.073		
M 2.5	14.00	2.80 x 2.10	C	6HX	T400-NM100DA-M2.5	☆	☆	☆	2.8	2.50	50.0	4.5	4	2.3	DIN 2174 (371)
	.551								.110	.098	1.969	.177	.091		
M 3	18.00	3.50 x 2.70	C	6HX	T400-NM100DA-M3	☆	☆	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
	.709								.138	.118	2.205	.236	.110		
M 3.5	19.00	4.00 x 3.00	C	6HX	T400-NM100DA-M3.5	☆	☆	☆	4.0	3.50	56.0	6.0	4	3.3	DIN 2174 (371)
	.748								.157	.138	2.205	.236	.128		
M 4	21.00	4.50 x 3.40	C	6HX	T400-NM100DA-M4	☆	☆	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
	.827								.177	.157	2.480	.295	.146		
M 5	25.00	6.00 x 4.90	C	6HX	T400-NM100DA-M5	☆	☆	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
	.984								.236	.197	2.756	.315	.183		
M 6	29.00	6.00 x 4.90	C	6HX	T400-NM100DA-M6	☆	☆	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
	1.142								.236	.236	3.150	.394	.220		
M 7	29.00	7.00 x 5.50	C	6HX	T400-NM100DA-M7	☆	☆	☆	7.0	7.00	80.0	10.0	5	6.6	DIN 2174 (371)
	1.142								.276	.276	3.150	.394	.260		
M 8	35.00	8.00 x 6.20	C	6HX	T400-NM100DA-M8	☆	☆	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)
	1.378								.315	.315	3.543	.512	.293		
M 10	39.00	10.00 x 8.00	C	6HX	T400-NM100DA-M10	☆	☆	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
	1.535								.394	.394	3.937	.591	.368		

THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN



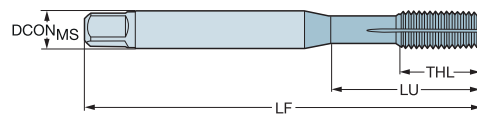
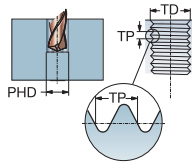
TDZ	LU	CZC _{MS}	THCHT	TCR	订货号	尺寸, mm, inch			DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
						P	M	S							
M 12	44.00	9.00 x 7.00	C	6HX	T400-NM101DA-M12	☆	☆	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
	1.732								.354	.472	4.331	.709	.443		
M 14	45.00	11.00 x 9.00	C	6HX	T400-NM101DA-M14	☆	☆	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
	1.772								.433	.551	4.331	.787	.516		
M 16	45.00	12.00 x 9.00	C	6HX	T400-NM101DA-M16	☆	☆	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
	1.772								.472	.630	4.331	.787	.594		
M 20	53.00	16.00 x 12.00	C	6HX	T400-NM101DA-M20	☆	☆	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)
	2.087								.630	.787	5.512	.984	.744		

CoroTap™ 400 挤压丝锥

螺纹形式: 公制

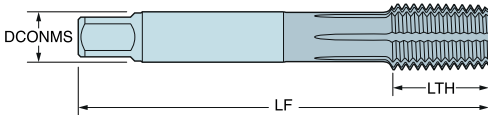
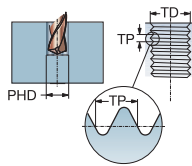
DIN 2174

THCHT E
 ULDR 3.0
 CXSC 3
 SUBSTRATE HSS-E-PM
 COATING PVD AlCrN



TDZ	LU	CZC _{NS}	THCHT	TCTR	订货号	P M N S			尺寸, mm, inch							
						MP	MP	MP	DCON _{NS}	TD	LF	THL	NOF	PHD	BSG	
M 2	11.00	2.80 x 2.10	E	GHX	T400-NM102DA-M2	☆	☆	☆	☆	2.8	2.00	45.0	4.0	3	1.9	DIN 2174 (371)
	.433									.110	.079	1.772	.157		.073	
M 2.5	14.00	2.80 x 2.10	E	GHX	T400-NM102DA-M2.5	☆	☆	☆	☆	2.8	2.50	50.0	4.5	4	2.3	DIN 2174 (371)
	.551									.110	.098	1.969	.177		.091	
M 3	18.00	3.50 x 2.70	E	GHX	T400-NM102DA-M3	☆	☆	☆	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
	.709									.138	.118	2.205	.236		.110	
M 3.5	19.00	4.00 x 3.00	E	GHX	T400-NM102DA-M3.5	☆	☆	☆	☆	4.0	3.50	56.0	6.0	4	3.3	DIN 2174 (371)
	.748									.157	.138	2.205	.236		.128	
M 4	21.00	4.50 x 3.40	E	GHX	T400-NM102DA-M4	☆	☆	☆	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
	.827									.177	.157	2.480	.295		.146	
M 5	25.00	6.00 x 4.90	E	GHX	T400-NM102DA-M5	☆	☆	☆	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
	.984									.236	.197	2.756	.315		.183	
M 6	29.00	6.00 x 4.90	E	GHX	T400-NM102DA-M6	☆	☆	☆	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
	1.142									.236	.236	3.150	.394		.220	
M 8	35.00	8.00 x 6.20	E	GHX	T400-NM102DA-M8	☆	☆	☆	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)
	1.378									.315	.315	3.543	.512		.293	
M 10	39.00	10.00 x 8.00	E	GHX	T400-NM102DA-M10	☆	☆	☆	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
	1.535									.394	.394	3.937	.591		.368	

THCHT E
 ULDR 3.0
 SUBSTRATE HSS-E-PM
 COATING PVD AlCrN



TDZ	LU	CZC _{NS}	THCHT	TCTR	订货号	P M N S			尺寸, mm, inch							
						MP	MP	MP	DCON _{NS}	TD	LF	THL	NOF	PHD	BSG	
M 12	44.00	9.00 x 7.00	E	GHX	T400-NM103DA-M12	☆	☆	☆	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
	1.732									.354	.472	4.331	.709		.443	
M 14	45.00	11.00 x 9.00	E	GHX	T400-NM103DA-M14	☆	☆	☆	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
	1.772									.433	.551	4.331	.787		.516	
M 16	45.00	12.00 x 9.00	E	GHX	T400-NM103DA-M16	☆	☆	☆	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
	1.772									.472	.630	4.331	.787		.594	
M 20	53.00	16.00 x 12.00	E	GHX	T400-NM103DA-M20	☆	☆	☆	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)
	2.087									.630	.787	5.512	.984		.744	

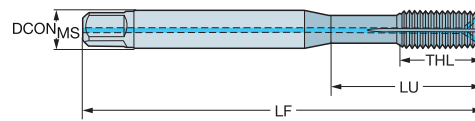
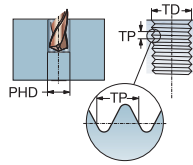
CoroTap™ 400 挤压丝锥

螺纹形式: 公制

DIN 2174

THCHT
ULDR
CXSC
SUBSTRATE
COATING

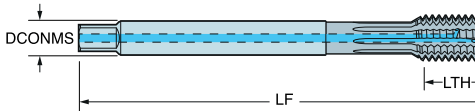
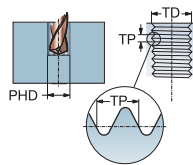
C
3.0
3
HSS-E-PM
PVD AlCrN



TDZ	LU	CZC _{IS}	THCHT	TCTR	CXSC	CXSC	订货号	P M N S			尺寸, mm, inch						
								MP	MP	MP	DCON _{IS}	TD	LF	THL	NOF	BSG	
M 5	25.00 .984	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
M 6	29.00 1.142	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
M 8	35.00 1.378	8.00 x 6.20	C	6HX	1	3	T400-NM108DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)

THCHT
ULDR
CXSC
SUBSTRATE
COATING

C
3.0
3
HSS-E-PM
PVD AlCrN



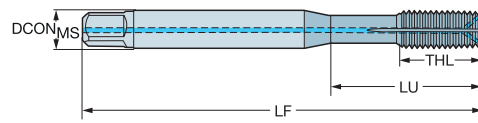
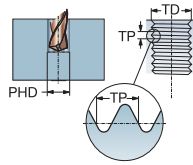
TDZ	LU	CZC _{IS}	THCHT	TCTR	订货号	P M N S			尺寸, mm, inch							
						MP	MP	MP	DCON _{IS}	TD	LF	THL	NOF	PHD	BSG	
M 10	36.00 1.417	10.00 x 8.00	C	6HX	T400-NM109DA-M10	☆	☆	★	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
M 12	44.00 1.732	9.00 x 7.00	C	6HX	T400-NM109DA-M12	☆	☆	★	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
M 14	45.00 1.772	11.00 x 9.00	C	6HX	T400-NM109DA-M14	☆	☆	★	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
M 16	45.00 1.772	12.00 x 9.00	C	6HX	T400-NM109DA-M16	☆	☆	★	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
M 20	53.00 2.087	16.00 x 12.00	C	6HX	T400-NM109DA-M20	☆	☆	★	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)
M 24	65.00 2.559	18.00 x 14.50	C	6HX	T400-NM109DA-M24	☆	☆	★	☆	18.0	24.00	140.0	30.0	8	22.7	DIN 2174 (376)
M 27	73.00 2.874	20.00 x 16.00	C	6HX	T400-NM109DA-M27	☆	☆	★	☆	20.0	27.00	160.0	30.0	8	25.7	DIN 2174 (376)
M 30	80.00 3.150	22.00 x 18.00	C	6HX	T400-NM109DA-M30	☆	☆	★	☆	22.0	30.00	180.0	35.0	8	28.5	DIN 2174 (376)

CoroTap™ 400 挤压丝锥

螺纹形式: 公制

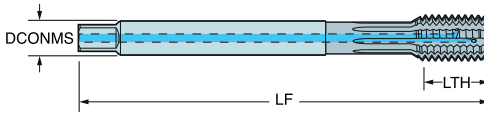
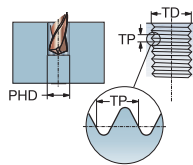
DIN 2174

THCHT E
 ULDR 3.0
 CXSC 3
 SUBSTRATE HSS-E-PM
 COATING PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	订货号	尺寸, mm, inch			DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
						P	M	S							
M 5	25.00 .984	6.00 x 4.90	E	6HX	T400-NM110DA-M5	☆	☆	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
M 6	29.00 1.142	6.00 x 4.90	E	6HX	T400-NM110DA-M6	☆	☆	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
M 8	35.00 1.378	8.00 x 6.20	E	6HX	T400-NM110DA-M8	☆	☆	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)

THCHT E
 ULDR 3.0
 CXSC 3
 SUBSTRATE HSS-E-PM
 COATING PVD AlCrN

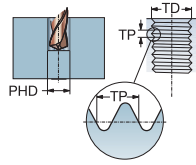


TDZ	LU	CZC _{MS}	THCHT	TCTR	订货号	尺寸, mm, inch			DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
						P	M	S							
M 10	36.00 1.417	10.00 x 8.00	E	6HX	T400-NM111DA-M10	☆	☆	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
M 12	44.00 1.732	9.00 x 7.00	E	6HX	T400-NM111DA-M12	☆	☆	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
M 14	45.00 1.772	11.00 x 9.00	E	6HX	T400-NM111DA-M14	☆	☆	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
M 16	45.00 1.772	12.00 x 9.00	E	6HX	T400-NM111DA-M16	☆	☆	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
M 20	53.00 2.087	16.00 x 12.00	E	6HX	T400-NM111DA-M20	☆	☆	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)

CoroTap™ 400 挤压丝锥

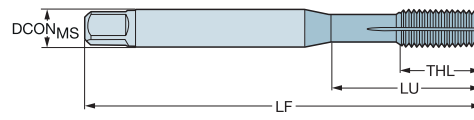
螺纹形式：公制细牙

DIN 2174

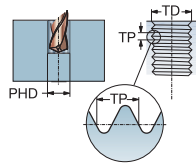


THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN

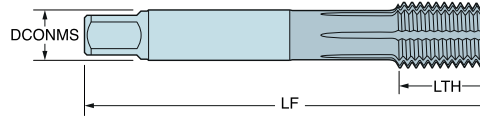


TDZ	LU	CZC _{MS}	THCHT	TCTR	订货号	P M N S			尺寸, mm, inch						
						MP	MP	MP	DCON _{MS}	TD	LF	THL	NOF	BSG	
MF 4x0.5	21.00	4.50 x 3.40	C	6HX	T400-NM100DB-M4X050	☆	☆	☆	☆	4.5	4.00	63.0	7.0	5	DIN 2174 (371)
	.827									.177	.157	2.480	.276		
MF 5x0.5	25.00	6.00 x 4.90	C	6HX	T400-NM100DB-M5X050	☆	☆	☆	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
	.984									.236	.197	2.756	.315		
MF 6x0.75	29.00	6.00 x 4.90	C	6HX	T400-NM100DB-M6X075	☆	☆	☆	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
	1.142									.236	.236	3.150	.394		
MF 8x1	35.00	8.00 x 6.20	C	6HX	T400-NM100DB-M8X100	☆	☆	☆	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378									.315	.315	3.543	.512		



THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	订货号	P M N S			尺寸, mm, inch							
						MP	MP	MP	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG	
MF 10x1	39.00	10.00 x 8.00	C	6HX	T400-NM101DB-M10X100	☆	☆	☆	☆	10.0	10.00	90.0	13.0	6	9.6	DIN 2174 (371)
	1.535									.394	.394	3.543	.512		.376	
MF 12x1	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X100	☆	☆	☆	☆	9.0	12.00	100.0	13.0	8	11.6	DIN 2174 (374)
	1.575									.354	.472	3.937	.512		.455	
MF 12x1.25	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X125	☆	☆	☆	☆	9.0	12.00	100.0	13.0	8	11.5	DIN 2174 (374)
	1.575									.354	.472	3.937	.512		.451	
MF 12x1.5	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X150	☆	☆	☆	☆	9.0	12.00	100.0	15.0	8	11.3	DIN 2174 (374)
	1.575									.354	.472	3.937	.591		.445	
MF 14x1.5	40.00	11.00 x 9.00	C	6HX	T400-NM101DB-M14X150	☆	☆	☆	☆	11.0	14.00	100.0	15.0	8	13.3	DIN 2174 (374)
	1.575									.433	.551	3.937	.591		.524	
MF 16x1.5	40.00	12.00 x 9.00	C	6HX	T400-NM101DB-M16X150	☆	☆	☆	☆	12.0	16.00	100.0	15.0	8	15.3	DIN 2174 (374)
	1.575									.472	.630	3.937	.591		.602	
MF 18x1.5	45.00	14.00 x 11.00	C	6HX	T400-NM101DB-M18X150	☆	☆	☆	☆	14.0	18.00	110.0	15.0	8	17.3	DIN 2174 (374)
	1.772									.551	.709	4.331	.591		.681	
MF 20x1.5	45.00	16.00 x 12.00	C	6HX	T400-NM101DB-M20X150	☆	☆	☆	☆	16.0	20.00	125.0	15.0	8	19.3	DIN 2174 (374)
	1.772									.630	.787	4.921	.591		.760	

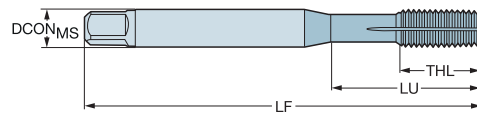
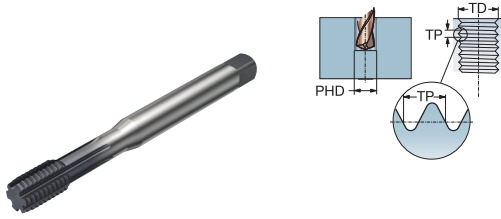
CoroTap™ 400 挤压丝锥

螺纹形式：公制细牙

DIN 2174

THCHT
ULDR
SUBSTRATE
COATING

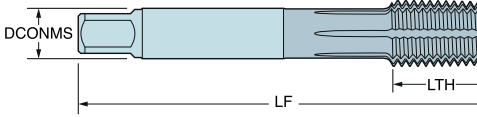
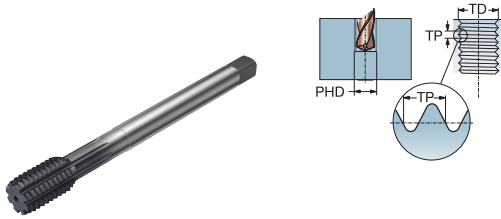
E
3.0
HSS-E-PM
PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	订货号	P	M	N	S	尺寸, mm, inch					
										DCON _{MS}	TD	LF	THL	NOF	BSG
MF 8x1	35.00	8.00 x 6.20	E	6HX	T400-NM102DB-M8X100	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378									.315	.315	3.543	.512		

THCHT
ULDR
SUBSTRATE
COATING

E
3.0
HSS-E-PM
PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	订货号	P	M	N	S	尺寸, mm, inch						
										DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
MF 10x1	39.00	10.00 x 8.00	E	6HX	T400-NM103DB-M10X100	☆	☆	★	☆	10.0	10.00	90.0	13.0	6	9.6	DIN 2174 (371)
	1.535									.394	.394	3.543	.512		.376	
MF 12x1	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X100	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.6	DIN 2174 (374)
	1.575									.354	.472	3.937	.512		.455	
MF 12x1.25	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X125	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.5	DIN 2174 (374)
	1.575									.354	.472	3.937	.512		.451	
MF 12x1.5	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X150	☆	☆	★	☆	9.0	12.00	100.0	15.0	8	11.3	DIN 2174 (374)
	1.575									.354	.472	3.937	.591		.445	
MF 14x1.5	40.00	11.00 x 9.00	E	6HX	T400-NM103DB-M14X150	☆	☆	★	☆	11.0	14.00	100.0	15.0	8	13.3	DIN 2174 (374)
	1.575									.433	.551	3.937	.591		.524	
MF 16x1.5	40.00	12.00 x 9.00	E	6HX	T400-NM103DB-M16X150	☆	☆	★	☆	12.0	16.00	100.0	15.0	8	15.3	DIN 2174 (374)
	1.575									.472	.630	3.937	.591		.602	

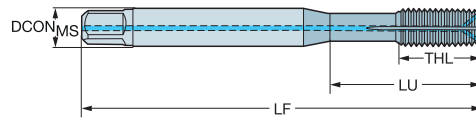
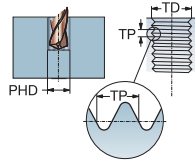
CoroTap™ 400 挤压丝锥

螺纹形式：公制细牙

DIN 2174

THCHT
ULDR
CXSC
SUBSTRATE
COATING

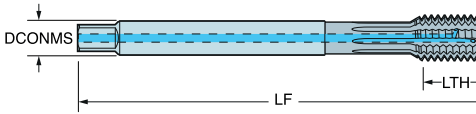
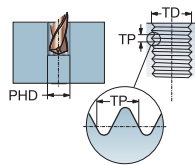
C
3.0
3
HSS-E-PM
PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	CXSC	CXSC	订货号	尺寸, mm, inch			NOF	BSG
								P	M	S		
MF 5x0.5	25.00 .984	6.00 x 4.90	C	6HX	1	3	T400-NM108DB-M5X050	☆	☆	☆	5	DIN 2174 (371)
								.236	.197	2.756	.315	
MF 6x0.75	29.00 1.142	6.00 x 4.90	C	6HX	1	3	T400-NM108DB-M6X075	☆	☆	☆	5	DIN 2174 (371)
								.236	.236	3.150	.394	
MF 8x1	35.00 1.378	8.00 x 6.20	C	6HX	1	3	T400-NM108DB-M8X100	☆	☆	☆	5	DIN 2174 (371)
								.315	.315	3.543	.512	

THCHT
ULDR
CXSC
SUBSTRATE
COATING

C
3.0
3
HSS-E-PM
PVD AlCrN



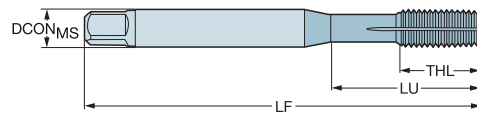
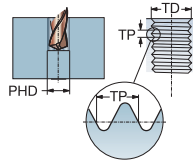
TDZ	LU	CZC _{MS}	THCHT	TCTR	订货号	尺寸, mm, inch			NOF	PHD	BSG
						P	M	S			
MF 10x1	39.00 1.535	10.00 x 8.00	C	6HX	T400-NM109DB-M10X100	☆	☆	☆	6	9.6	DIN 2174 (371)
						.394	.394	3.543	.512	.376	
MF 12x1	40.00 1.575	9.00 x 7.00	C	6HX	T400-NM109DB-M12X100	☆	☆	☆	8	11.6	DIN 2174 (374)
						.354	.472	3.937	.512	.455	
MF 12x1.25	40.00 1.575	9.00 x 7.00	C	6HX	T400-NM109DB-M12X125	☆	☆	☆	8	11.5	DIN 2174 (374)
						.354	.472	3.937	.512	.451	
MF 12x1.5	40.00 1.575	9.00 x 7.00	C	6HX	T400-NM109DB-M12X150	☆	☆	☆	8	11.3	DIN 2174 (374)
						.354	.472	3.937	.591	.445	
MF 14x1.5	40.00 1.575	11.00 x 9.00	C	6HX	T400-NM109DB-M14X150	☆	☆	☆	8	13.3	DIN 2174 (374)
						.433	.551	3.937	.591	.524	
MF 16x1.5	40.00 1.575	12.00 x 9.00	C	6HX	T400-NM109DB-M16X150	☆	☆	☆	8	15.3	DIN 2174 (374)
						.472	.630	3.937	.591	.602	

CoroTap™ 400 挤压丝锥

螺纹形式：公制

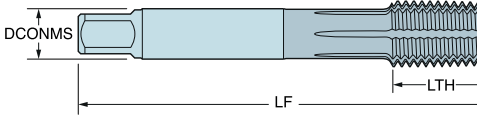
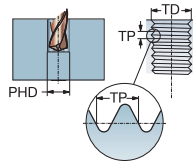
DIN/ANSI

THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	CNCS	CISC	订货号	尺寸, mm, inch			NOF	BSG				
								P	M	S						
M 3	17.00	.141 x .110	C	6HX	0	0	T400-NM100AA-M3	☆	☆	☆	3.6	3.00	56.0	5.0	4	DIN/ANSI
	.669										.141	.118	2.205	.197		
M 4	21.00	.168 x .131	C	6HX	0	0	T400-NM100AA-M4	☆	☆	☆	4.3	4.00	63.0	7.0	5	DIN/ANSI
	.827										.168	.157	2.480	.276		
M 5	25.00	.194 x .152	C	6HX	0	0	T400-NM100AA-M5	☆	☆	☆	4.9	5.00	70.0	8.0	5	DIN/ANSI
	.984										.194	.197	2.756	.315		
M 6	29.00	.255 x .191	C	6HX	0	0	T400-NM100AA-M6	☆	☆	☆	6.5	6.00	80.0	10.0	5	DIN/ANSI
	1.142										.255	.236	3.150	.394		
M 8	35.00	.318 x .238	C	6HX	0	0	T400-NM100AA-M8	☆	☆	☆	8.1	8.00	90.0	13.0	5	DIN/ANSI
	1.378										.318	.315	3.543	.512		
M 10	39.00	.381 x .286	C	6HX	0	0	T400-NM100AA-M10	☆	☆	☆	9.7	10.00	100.0	15.0	6	DIN/ANSI
	1.535										.381	.394	3.937	.591		

THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN

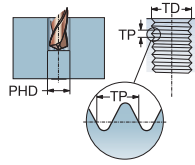


TDZ	LU	CZC _{MS}	THCHT	TCTR	CNCS	CISC	订货号	尺寸, mm, inch			NOF	BSG				
								P	M	S						
M 12	44.00	.367 x .275	C	6HX	0	0	T400-NM101AA-M12	☆	☆	☆	9.3	12.00	110.0	18.0	8	DIN/ANSI
	1.732										.367	.472	4.331	.709		
M 14	45.00	.429 x .322	C	6HX	0	0	T400-NM101AA-M14	☆	☆	☆	10.9	14.00	110.0	20.0	8	DIN/ANSI
	1.772										.429	.551	4.331	.787		
M 16	45.00	.480 x .360	C	6HX	0	0	T400-NM101AA-M16	☆	☆	☆	12.2	16.00	110.0	20.0	8	DIN/ANSI
	1.772										.480	.630	4.331	.787		

CoroTap™ 400 挤压丝锥

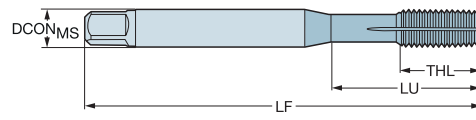
螺纹形式：公制细牙

DIN/ANSI

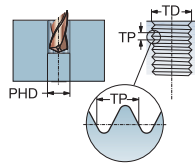


THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN

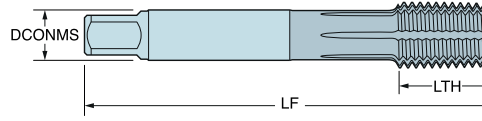


TDZ	LU	CZC _{0.6}	THCHT	TCTR	CNCS	CXSC	订货号	P M N S			尺寸, mm, inch						
								AVPC	AVPC	AVPC	DCON _{0.6}	TD	LF	THL	NOF	BSG	
MF 4x0.5	21.00	.168 x .131	C	6HX	0	0	T400-NM100AB-M4X050	☆	☆	☆	☆	4.3	4.00	63.0	7.0	5	DIN/ANSI
	.827											.168	.157	2.480	.276		
MF 5x0.5	25.00	.194 x .152	C	6HX	0	0	T400-NM100AB-M5X050	☆	☆	☆	☆	4.9	5.00	70.0	8.0	5	DIN/ANSI
	.984											.194	.197	2.756	.315		
MF 6x0.75	29.00	.255 x .191	C	6HX	0	0	T400-NM100AB-M6X075	☆	☆	☆	☆	6.5	6.00	80.0	10.0	5	DIN/ANSI
	1.142											.255	.236	3.150	.394		
MF 8x1	35.00	.318 x .238	C	6HX	0	0	T400-NM100AB-M8X100	☆	☆	☆	☆	8.1	8.00	90.0	13.0	5	DIN/ANSI
	1.378											.318	.315	3.543	.512		



THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN



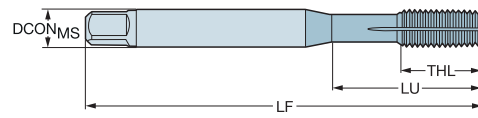
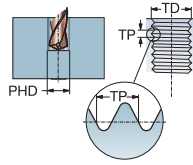
TDZ	LU	CZC _{0.6}	THCHT	TCTR	CNCS	CXSC	订货号	P M N S			尺寸, mm, inch						
								AVPC	AVPC	AVPC	DCON _{0.6}	TD	LF	THL	NOF	BSG	
MF 10x1	39.00	.381 x .286	C	6HX	0	0	T400-NM101AB-M10X100	☆	☆	☆	☆	9.7	10.00	100.0	13.0	6	DIN/ANSI
	1.535											.381	.394	3.937	.512		
MF 12x1	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X100	☆	☆	☆	☆	9.3	12.00	100.0	13.0	8	DIN/ANSI
	1.575											.367	.472	3.937	.512		
MF 12x1.25	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X125	☆	☆	☆	☆	9.3	12.00	100.0	13.0	8	DIN/ANSI
	1.575											.367	.472	3.937	.512		
MF 12x1.5	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X150	☆	☆	☆	☆	9.3	12.00	100.0	15.0	8	DIN/ANSI
	1.575											.367	.472	3.937	.591		
MF 14x1.5	40.00	.429 x .322	C	6HX	0	0	T400-NM101AB-M14X150	☆	☆	☆	☆	10.9	14.00	110.0	15.0	8	DIN/ANSI
	1.575											.429	.551	4.331	.591		
MF 16x1.5	40.00	.480 x .360	C	6HX	0	0	T400-NM101AB-M16X150	☆	☆	☆	☆	12.2	16.00	110.0	15.0	8	DIN/ANSI
	1.575											.480	.630	4.331	.591		

CoroTap™ 400 挤压丝锥

螺纹形式：公制

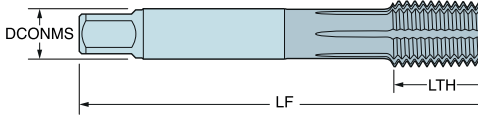
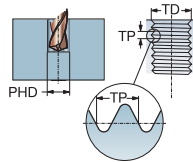
JIS

THCHT C
 ULDR 3.0
 SUBSTRATE HSS-E-PM
 COATING PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	CNCS	CISC	订货号	尺寸, mm, inch			NOF	BSG				
								P	M	S						
M 3	18.00	4.00 x 3.20	C	6HX	0	0	T400-NM100JA-M3	☆	☆	☆	4.0	3.00	46.0	5.0	4	JIS
	.709										.157	.118	1.811	.197		
M 4	21.00	5.00 x 4.00	C	6HX	0	0	T400-NM100JA-M4	☆	☆	☆	5.0	4.00	52.0	7.0	5	JIS
	.827										.197	.157	2.047	.276		
M 5	25.00	5.50 x 4.50	C	6HX	0	0	T400-NM100JA-M5	☆	☆	☆	5.5	5.00	60.0	8.0	5	JIS
	.984										.217	.197	2.362	.315		
M 6	30.00	6.00 x 4.50	C	6HX	0	0	T400-NM100JA-M6	☆	☆	☆	6.0	6.00	62.0	10.0	5	JIS
	1.181										.236	.236	2.441	.394		
M 8	32.00	6.20 x 5.00	C	6HX	0	0	T400-NM100JA-M8	☆	☆	☆	6.2	8.00	65.0	13.0	5	JIS
	1.260										.244	.315	2.559	.512		
M 10	35.00	7.00 x 5.50	C	6HX	0	0	T400-NM100JA-M10	☆	☆	☆	7.0	10.00	75.0	15.0	6	JIS
	1.378										.276	.394	2.953	.591		

THCHT C
 ULDR 3.0
 SUBSTRATE HSS-E-PM
 COATING PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	CNCS	CISC	订货号	尺寸, mm, inch			NOF	BSG				
								P	M	S						
M 12	40.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JA-M12	☆	☆	☆	8.5	12.00	82.0	18.0	8	JIS
	1.575										.335	.472	3.228	.709		
M 14	40.00	10.50 x 8.00	C	6HX	0	0	T400-NM101JA-M14	☆	☆	☆	10.5	14.00	88.0	20.0	8	JIS
	1.575										.413	.551	3.465	.787		
M 16	40.00	12.50 x 10.00	C	6HX	0	0	T400-NM101JA-M16	☆	☆	☆	12.5	16.00	95.0	20.0	8	JIS
	1.575										.492	.630	3.740	.787		

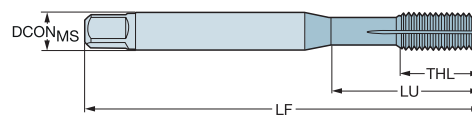
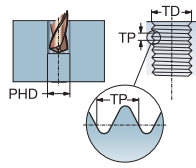
CoroTap™ 400 挤压丝锥

螺纹形式：公制细牙

JIS

THCHT
ULDR
SUBSTRATE
COATING

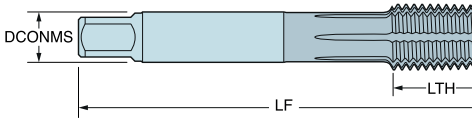
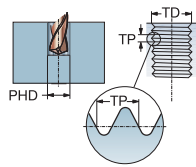
C
3.0
HSS-E-PM
PVD AlCrN



TDZ	LU	CZC _{0.5}	THCHT	TCTR	CNCS	CXSC	订货号	P M N S			尺寸, mm, inch						
								AVPC	AVPC	AVPC	DCON _{MS}	TD	LF	THL	NOF	BSG	
MF 4x0.5	21.00	5.00 x 4.00	C	6HX	0	0	T400-NM100JB-M4X050	☆	☆	☆	☆	5.0	4.00	52.0	7.0	5	JIS
	.827											.197	.157	2.047	.276		
MF 5x0.5	25.00	5.50 x 4.50	C	6HX	0	0	T400-NM100JB-M5X050	☆	☆	☆	☆	5.5	5.00	60.0	8.0	5	JIS
	.984											.217	.197	2.362	.315		
MF 6x0.75	30.00	6.00 x 4.50	C	6HX	0	0	T400-NM100JB-M6X075	☆	☆	☆	☆	6.0	6.00	62.0	10.0	5	JIS
	1.181											.236	.236	2.441	.394		
MF 8x1	30.00	6.20 x 5.00	C	6HX	0	0	T400-NM100JB-M8X100	☆	☆	☆	☆	6.2	8.00	70.0	13.0	5	JIS
	1.181											.244	.315	2.756	.512		

THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN



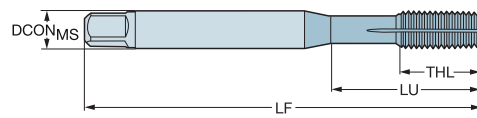
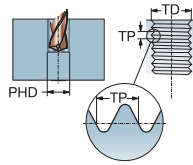
TDZ	LU	CZC _{0.5}	THCHT	TCTR	CNCS	CXSC	订货号	P M N S			尺寸, mm, inch						
								AVPC	AVPC	AVPC	DCON _{MS}	TD	LF	THL	NOF	BSG	
MF 10x1	30.00	7.00 x 5.50	C	6HX	0	0	T400-NM101JB-M10X100	☆	☆	☆	☆	7.0	10.00	70.0	13.0	6	JIS
	1.181											.276	.394	2.756	.512		
MF 12x1	30.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X100	☆	☆	☆	☆	8.5	12.00	70.0	13.0	8	JIS
	1.181											.335	.472	2.756	.512		
MF 12x1.25	35.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X125	☆	☆	☆	☆	8.5	12.00	80.0	13.0	8	JIS
	1.378											.335	.472	3.150	.512		
MF 12x1.5	40.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X150	☆	☆	☆	☆	8.5	12.00	82.0	15.0	8	JIS
	1.575											.335	.472	3.228	.591		
MF 14x1.5	40.00	10.50 x 8.00	C	6HX	0	0	T400-NM101JB-M14X150	☆	☆	☆	☆	10.5	14.00	88.0	15.0	8	JIS
	1.575											.413	.551	3.465	.591		
MF 16x1.5	40.00	12.50 x 10.00	C	6HX	0	0	T400-NM101JB-M16X150	☆	☆	☆	☆	12.5	16.00	95.0	15.0	8	JIS
	1.575											.492	.630	3.740	.591		

CoroTap™ 400 挤压丝锥

螺纹形式: 公制

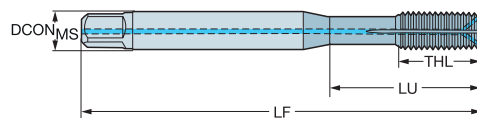
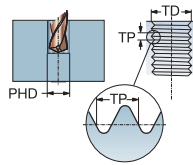
DIN 2174

THCHT C
 ULDR 3.0
 CXSC 3
 SUBSTRATE HC
 COATING PVD AlCrN



TDZ	LU	CZC _{MS}	THCHT	TCTR	订货号	P M N S			尺寸, mm, inch							
						ANBC	ANBC	ANBC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG	
M 3	18.00	3.50 x 2.70	C	6HX	T400-NM100DA-M3	☆	☆	★	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
	.709									.138	.118	2.205	.236		.110	
M 4	21.00	4.50 x 3.40	C	6HX	T400-NM100DA-M4	☆	☆	★	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
	.827									.177	.157	2.480	.295		.146	

THCHT C
 ULDR 3.0
 CXSC 3
 SUBSTRATE HC
 COATING PVD AlCrN



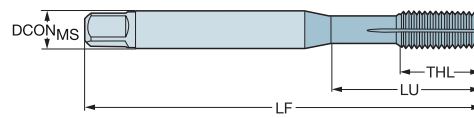
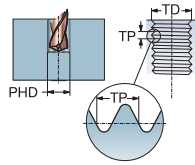
TDZ	LU	CZC _{MS}	THCHT	TCTR	CNCS	CXSC	订货号	P M N S			尺寸, mm, inch						
								ANBC	ANBC	ANBC	DCON _{MS}	TD	LF	THL	NOF	BSG	
M 5	25.00	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
	.984									.236	.197	2.756	.315				
M 6	29.00	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
	1.142									.236	.236	3.150	.394				
M 8	35.00	8.00 x 6.20	C	6HX	1	3	T400-NM108DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378									.315	.315	3.543	.512				
M 10	39.00	10.00 x 8.00	C	6HX	1	3	T400-NM108DA-M10	☆	☆	★	☆	10.0	10.00	100.0	16.0	5	DIN 2174 (371)
	1.535									.394	.394	3.937	.630				

CoroTap™ 400 挤压丝锥

螺纹形式：公制

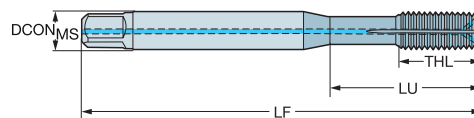
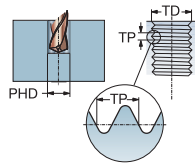
DIN 2174

THCHT E
 ULDR 3.0
 CXSC 3
 SUBSTRATE HC
 COATING PVD AlCrN



TDZ	LU	CZC _{IS}	THCHT	TCTR	订货号	尺寸, mm, inch			DCON _{IS}	TD	LF	THL	NOF	PHD	BSG
						P	M	S							
M 3	18.00	3.50 x 2.70	E	6HX	T400-NM102DA-M3	☆	☆	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
	.709								.138	.118	2.205	.236		.110	
M 4	21.00	4.50 x 3.40	E	6HX	T400-NM102DA-M4	☆	☆	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
	.827								.177	.157	2.480	.295		.146	

THCHT E
 ULDR 3.0
 CXSC 3
 SUBSTRATE HC
 COATING PVD AlCrN



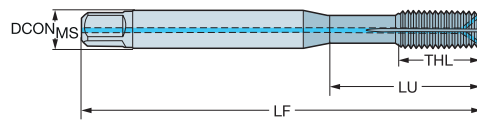
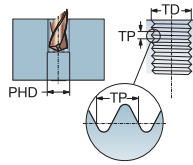
TDZ	LU	CZC _{IS}	THCHT	TCTR	订货号	尺寸, mm, inch			DCON _{IS}	TD	LF	THL	NOF	PHD	BSG
						P	M	S							
M 5	25.00	6.00 x 4.90	E	6HX	T400-NM110DA-M5	☆	☆	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
	.984								.236	.197	2.756	.315		.183	
M 6	29.00	6.00 x 4.90	E	6HX	T400-NM110DA-M6	☆	☆	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
	1.142								.236	.236	3.150	.394		.220	
M 8	35.00	8.00 x 6.20	E	6HX	T400-NM110DA-M8	☆	☆	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)
	1.378								.315	.315	3.543	.512		.293	
M 10	39.00	10.00 x 8.00	E	6HX	T400-NM110DA-M10	☆	☆	☆	10.0	10.00	100.0	16.0	5	9.4	DIN 2174 (371)
	1.535								.394	.394	3.937	.630		.368	

CoroTap™ 400 挤压丝锥

螺纹形式：公制细牙

DIN 2174

THCMT E
 ULDR 3.0
 CXSC 3
 SUBSTRATE HC
 COATING PVD AlCrN



TDZ	LU	C2C _{NS}	THCMT	TCTR	订货号	P M N S			尺寸, mm, inch							
						ALUM	ALUM	ALUM	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG	
MF 8x1	35.00	8.00 x 6.20	E	6HX	T400-NM110DB-M8X100	☆	☆	★	☆	8.0	8.00	90.0	14.0	5	7.6	DIN 2174 (371)
	1.378									.315	.315	3.543	.551		.297	
MF 10x1	35.00	10.00 x 8.00	E	6HX	T400-NM110DB-M10X100	☆	☆	★	☆	10.0	10.00	90.0	14.0	6	9.6	DIN 2174 (371)
	1.378									.394	.394	3.543	.551		.376	
MF 12x1	39.00	9.00 x 7.00	E	6HX	T400-NM110DB-M10X125	☆	☆	★	☆	9.0	12.00	100.0	15.0	6	11.6	DIN 2174 (371)
	1.535									.354	.472	3.937	.591		.455	
MF 12x1.25	40.00	9.00 x 7.00	E	6HX	T400-NM110DB-M12X125	☆	☆	★	☆	9.0	12.00	100.0	15.0	6	11.5	DIN 2174 (374)
	1.575									.354	.472	3.937	.591		.451	
MF 12x1.5	40.00	9.00 x 7.00	E	6HX	T400-NM110DB-M12X150	☆	☆	★	☆	9.0	12.00	100.0	15.0	6	11.3	DIN 2174 (374)
	1.575									.354	.472	3.937	.591		.445	
MF 14x1.5	40.00	11.00 x 9.00	E	6HX	T400-NM110DB-M14X150	☆	☆	★	☆	11.0	14.00	100.0	16.0	6	13.3	DIN 2174 (374)
	1.575									.433	.551	3.937	.630		.524	
MF 16x1.5	40.00	12.00 x 9.00	E	6HX	T400-NM110DB-M16X150	☆	☆	★	☆	12.0	16.00	100.0	16.0	6	15.3	DIN 2174 (374)
	1.575									.472	.630	3.937	.630		.602	

旋转刀具接柄

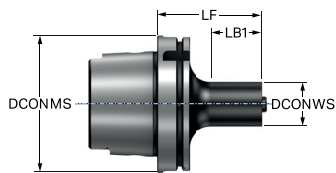
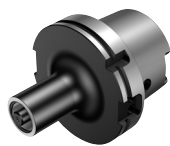
HSK 机床接口

HSK - 可乐满 Capto® 接柄	64-65
HSK - 带快换系统的可乐满 Capto® 接柄	66

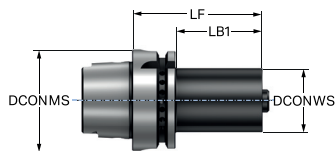
如需了解完整产品信息，敬请访问 www.sandvik.coromant.com

HSK - 可乐满 Capto® 接柄

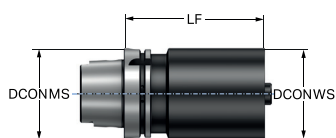
HSK A/C 机床接口



				尺寸, mm									
CZC _{HS}	CZC _{NS}	CNSC	CXSC	订货号	DCON _{MS}	DCON _{NS}	LF	LB ₁	LB ₂	BHTA ₂	BAR	NM	KG
100	C3	1	1	HA10-C3-032-080	100.0	32.0	80.0	43.0	51.0	45°	100	45.00	2.30



				尺寸, mm									
CZC _{HS}	CZC _{NS}	CNSC	CXSC	订货号	DCON _{MS}	DCON _{NS}	LF	LB ₁	LB ₂	BHTA ₂	BAR	NM	KG
63	C3	1	1	HA06-C3-032-075	63.0	32.0	75.0	49.0	100	45.00	0.92		
	C4	1	1	HA06-C4-040-080	63.0	40.0	80.0	54.0	100	55.00	1.09		
	C5	1	1	HA06-C5-050-090	63.0	50.0	90.0	64.0	100	95.00	1.43		
100	C4	1	1	HA10-C4-040-090	100.0	40.0	90.0	61.0	100	55.00	2.51		
	C5	1	1	HA10-C5-050-100	100.0	50.0	100.0	71.0	100	95.00	2.89		
	C6	1	1	HA10-C6-063-110	100.0	63.0	110.0	81.0	100	170.00	3.59		
	C8	1	1	HA10-C8-080-120	100.0	80.0	120.0	91.0	100	170.00	4.77		



				尺寸, mm									
CZC _{HS}	CZC _{NS}	CNSC	CXSC	订货号	DCON _{MS}	DCON _{NS}	LF	BAR	NM	KG			
100	C10	1	1	HA10-C10-100-155	100.0	100.0	155.0	100	380.00	7.60			

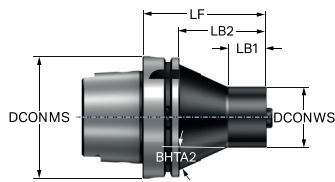
一个专用的冷却液套管随 HSK 刀柄一起发货

如需了解备件信息, 敬请访问 www.sandvik.coromant.com

HSK - 可乐满 Capto® 接柄

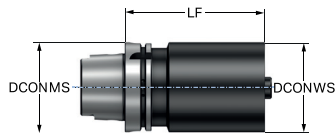
重载型

HSK A/C 机床接口



					尺寸, mm							(BAR)	(NM)	(KG)
CZC _{HS}	CZC _{IS}	CNSC	CXSC	订货号	DCON _{MS}	DCON _{WS}	LF	LB ₁	LB ₂	BHTA ₂				
100	C3	1	1	HA10-C3HD-032-080	100.0	32.0	80.0	20.0	51.0	41°	100	45.00	2.78	
	C4	1	1	HA10-C4HD-040-090	100.0	40.0	90.0	20.0	61.0	29°	100	55.00	3.16	
	C5	1	1	HA10-C5HD-050-100	100.0	50.0	100.0	30.0	71.0	23°	100	95.00	3.43	
	C6	1	1	HA10-C6HD-063-110	100.0	63.0	110.0	30.0	81.0	12°	100	170.00	4.08	

HSK A/C/T 机床侧接口



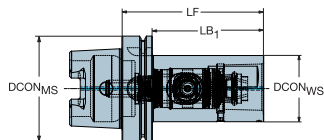
					尺寸, mm								(BAR)	(NM)	(KG)
CZC _{IS}	CZC _{IS}	CNSC	CXSC	订货号	DCON _{MS}	DCON _{WS}	LF	LB ₁	LB ₂	BD ₂					
63	C5	1	1	HT06-C5-050-090	63.0	50.0	90.0	64.0	90.0	63.0	100	95.00	1.43		
	C6	1	1	HT06-C6-063-110	63.0	63.0	110.0	110.0			100	170.00	2.15		
100	C6	1	1	HT10-C6-063-110	100.0	63.0	110.0	81.0	110.0	100.0	100	170.00	3.59		
	C8	1	1	HT10-C8-080-120	100.0	80.0	120.0	91.0	120.0	100.0	100	170.00	4.77		

一个专用的冷却液套管随 HSK 刀柄一起发货

如需了解备件信息, 敬请访问 www.sandvik.coromant.com

HSK – 带快换系统的可乐满 Capto® 接柄

HSK A/C 机床接口



				尺寸, mm								
CZG _{MS}	CZG _{NS}	CNSC	CXSC	订货号	DCON _{MS}	DCON _{NS}	LF	LB ₁	BAR	NM	KG	RPMX
63	C5	1	1	HA06-QC-C5-115A	63.0	50.0	115.0	88.0	100	70.00	1.70	20500
100	C6	1	1	HA10-QC-C6-135A	100.0	63.0	135.0	105.0	100	90.00	4.02	12500
	C8	1	1	HA10-QC-C8-165A	100.0	80.0	165.0	135.0	100	130.00	6.18	12500

一个专用的冷却液套管随 HSK 刀柄一起发货

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通用信息

ISO 13399

冷却液供应信息

安全信息

山特维克可乐满再循环计划 (CRC)

ISO 13399 是一项致力于简化切削刀具数据交换的国际标准。您将注意到每种刀具新参数和说明的细微差别。

这种描述切削刀具产品数据的标准方式目前尚属首次出现。如果业内的所有刀具能共享相同的参数和定义，那么在软件系统之间传递刀具信息就变得非常简单。

这对您意味着什么？

首先，这意味着我们双方的系统能够进行对接，因为它们使用相同的语言。您可以从我们的网站下载产品数据，然后在您的 CAD/CAM 软件中直接组合出用于生产的各种刀具。您无需在样本中查找信息，也无需等待不同系统间数据的转换。想像一下，这将会为您节省多少时间！

缩写	首选名称
ADJLN	调整下限
ADJLX	调整上限
ADJRG	调整范围
ALP	轴向后角
AN	主后角
ANN	副后角
APMX	最大切深
APMX_EFW	最大切削深度 - 纵向定程进刀
APMX_FFW	最大切削深度 - 侧面进刀
AZ	最大插铣深度
B	刀柄宽度
BAWS	工件侧刀体角度
BAMS	机床侧的刀体角度
BBD	设计平衡
BBR	通过旋转测试平衡
BCH	刀尖倒角长度
BD	本体直径
BHTA	刀体半锥角
BN	负倒棱宽度
BS	Wiper (修光刃) 长度
BSG	基本标准组
BSR	修光刃半径
CBMD	断屑槽制造商
CDX	最大悬伸
CEMR	切削刃主半径
CF	牙顶宽度
CHBA	刀体倒角角度
CHBL	刀体倒角长度
CHW	刀尖倒角宽度
CICT	切削部件数
CICT ^{BALL}	切削部件数 - 球头刀片
CICT ^E	切削部件数 - 极限位置
CICT ^P	切削部件数 - 周边位置
CICT ^S	切削部件数 - 侧面位置
CICT ^{SP}	切削部件数 - 刀杆保护刀片
CICT ^T	切削部件数 - 总数
CND	冷却液入口直径
CNSC	冷却液入口型式代码
CNT	冷却液入口螺纹尺寸
COATING	涂层
CP	最大冷却液压力
CRKS	连接固定旋钮螺纹型号
CRNT	冷却液径向入口螺纹尺寸
CTPT	工序类型
CUTDIA	最大工件切断直径
CW	刀片宽度
CWN	最小切削宽度
CWTOLL	刀片宽度公差下限
CWTOLU	刀片宽度公差上限
CWX	最大切削宽度
CXSC	内冷却液出口形式
CZC	连接尺寸代码
CZC ^{MS}	机床侧连接型号代码
CZC ^{WS}	工件侧连接型号代码
D1	固定孔直径
DAH	检修孔直径
DAXIN	轴向槽最小内径
DAXN	端面槽最小外径

DAXX	轴向槽最大外径
DBC	螺栓直径
DC	切削直径
DCB	螺栓直径
DCBN	最小连接孔直径
DCBX	最大连接孔直径
DCF	刀面接触切削直径
DCIN	切削内径
DCN	最小切削直径
DCON	连接直径
DCON _{MS}	机床侧连接直径
DCON _{WS}	工件侧连接直径
DCON _{NWS}	工件侧最小接口直径
DCONX _{WS}	工件侧最大接口直径
DCPS	数据切屑的尺寸
DCSF _{MS}	机床侧接触表面直径
DCSF _{WS}	工件侧接触表面直径
DCX	最大切削直径
DHUB	毂直径
DIX	换刀器最大干涉直径
DMIN	最小加工孔径
DMM	刀柄直径
DN	颈部直径
DRVCT	驱动器数
DSGN	设计
EPSR	刀片夹角
FHA	螺旋角
FLGT	法兰厚度
FTDZ	螺纹直径尺寸
GB	负倒棱角度
H	刀柄高度
HA	螺纹理论高度
HB	螺纹高度差
HBH	切削头底部偏置高度
HC	实际螺纹高度
HF	工作高度
HRY	参考平面的最低点
HSUP	支撑高度
HTB	刀体高度
HTH	高度
IC	内切圆直径
INSL	刀片长度
INSUC	刀片用途代码
IZC	刀片型号代码
KAPR	主偏角
KAPR_EFW	刀具切削刃角度 - 纵向定程进刀
KCH	刀尖倒角
KRINS	主切削刃角
KWW	键槽宽度
L	切削刃长度
LAMS	刃倾角
LB	刀体长度
LCF	容屑槽长度
LCOX	最大切断长度
LE	切削刃有效长度
LF	总长度
LFN	最小功能长度
LH	切削头长度
LPR	伸出长度
LS	刀柄长度
LSC	夹紧长度
LSCN	最小夹紧长度
LSCS	至夹紧起点的距离
LSCX	最大夹紧长度
LSD	刀柄绝对长度
LU	有效长度 (最大推荐值)
LU_BFW	可用长度 - 背面铣
LUX	最大有效长度
MHD	安装孔距离
MIID	主刀片标识
MIID _E	主刀片标识 - 极限位置
MIID _S	主刀片标识 - 侧面位置
MIID _C	主刀片标识 - 中心位置
MIID _P	主刀片标识 - 周边位置
MIID _I	主刀片标识 - 中间位置
MMCC	预调扭矩的订货号
MMCX	最大切削扭矩
NOF	容屑槽数
NT	齿数
OAH	总高
OAL	总长度
OAW	总宽
OH	推荐悬伸
OHN	最小悬伸

OHX	最大悬伸
ORCODE	订货号
PCL	周边圆柱柄长度
PDX	轮廓距离 ex
PDY	轮廓距离 ey
PHD	预加工孔直径
PHDX	最大预加工孔直径
PL	顶尖长度
PNA	包括角度的轮廓
PRFRAD	轮廓半径
PRSPC	轮廓规格
PSIR	刀具导程角
PSIRL	左手主切削刃角
PSIRR	右手主切削刃角
PSW	预加工槽宽度
RADH	径向刀体高度
RADW	径向刀体宽度
RAR	右手后角
RE	刀尖圆角半径
REEQ	刀尖圆角半径等值
REL	左侧刀尖圆角半径
RER	右侧刀尖圆角半径
RETOLL	刀尖半径公差下限
RETOLU	刀尖半径公差上限
RGL	重新研磨长度
RMPX	最大坡走角
RPMX	最大转速
S	刀片厚度
SDL	台阶直径长度
SIG	刀尖角
SPTL	分型线
SSC	刀片座型号
SSC _E	刀片座尺寸代码 - 极限位置
SSC _P	刀片座尺寸代码 - 周边位置
SSC _S	刀片座尺寸代码 - 侧面位置
STA	台阶夹角
STDNO	标准编号
SUBSTRATE	刀具基体
TCDC	切削直径公差等级
TCDCON	接口直径公差
TCDDM	刀柄直径公差
TCHA	可获得的孔公差
TCHAL	可达到的孔公差下限
TCHAU	可达到的孔公差上限
TCT	刀具公差等级
TCTR	螺纹公差等级
TD	螺纹直径
TDZ	螺纹直径尺寸
TFLA	丝锥前部浮动长度
TFLB	丝锥后部浮动长度
TG	丝锥梯度
THBTP	螺纹背锥特性
THCA	螺纹螺旋校正角度
THCHT	螺纹加工倒角类型
THFT	螺纹形式
THFTS	标准系列螺纹牙型
THL	螺纹长度
THUB	轮毂厚度
TP	螺距
TPI	每英寸螺纹牙数
TPIN	每英寸最少螺纹牙数
TPIX	每英寸最大螺纹牙数
TPN	最小螺距
TPT	螺纹牙型类型
TPX	最大螺距
TRMAX	丝锥最大范围
TQ	力矩
TSYC	刀具类型代码
TTP	螺纹类型
ULDR	可加工长度的直径比
VCX	最大切削速度
W1	刀片宽度
WB	刀体宽度
WF	工作宽度
WFCIRP	至切削部件参考点的宽度
WSC	夹紧宽度
WT	重量
ZADJ	可调刀片数
ZEFF	端面有效切削刃数
ZEPF	周边有效切削刃计数 (ZEFP)
ZWX	最大 Wiper (修光刃) 刀片数

CNSC

冷却液入口型式代码

订货号	非合金	图片
0	不使用冷却液	
1	轴向同心入口	
2	径向入口	
3	轴向同心入口和径向入口	
4	圆周轴向同心入口	
5	接杆前的径向入口	
6	法兰上的分散入口	
7	法兰上的分散入口及径向入口	
8	刀柄槽上的分散入口	

CXSC

内冷却液出口形式

订货号	非合金	图片
0	无冷却液出口	
1	轴向同心出口	
2	径向出口	
3	轴向倾斜出口	
4	圆周轴向同心出口	
5	轴向倾斜出口, 带可调节喷嘴	
6	分散出口, 带可调节喷嘴	
7	刀柄槽上的分散入口	
8	轴向出口或分散出口, 带可调节喷嘴	

与硬质合金磨削有关的安全信息

材料成分

绝大多数的金属产品含有碳化钨和钴。其他硬金属的元素可能是碳化钛、碳化钽、碳化铌、碳化铬、碳化钼或碳化钒等。有些牌号还含有碳氮化钛和 / 或碳镍化钛。

污染途径

磨削或焊接硬质合金材料时会产生含有害成份的粉尘或气体，有可能会吸入肺部，刺激皮肤或眼睛。

急性中毒

粉尘吸入会毒害身体。吸入粉尘使呼吸道受刺激而引起发炎。据报道，同时吸入钴和碳化钨毒性会更大。

皮肤接触会受到刺激而引起皮疹。敏感性人群可能会因此而产生过敏反应。

慢性中毒

反复吸入含钴的悬浮颗粒会引起呼吸道不畅，长期吸入会引起肺组织纤维化或导致肺癌。流行病学研究表明，过度暴露在高浓度碳化钨 / 钴环境中会增加工人患肺癌的危险。

钴和镍是强烈的皮肤敏感源，反复或长期接触会引起刺激和过敏。

危险用语

中毒：长期暴露通过吸入而严重损害健康的危险

吸入中毒

有可能会致癌。

通过吸入或皮肤接触而引起的过敏。

预防措施

避免形成和吸入粉尘。局部适当通风，保证环境粉尘度低于允许值。

如果通风条件不好，请使用专业呼吸面罩。

必要时可使用防护目镜。

避免反复的皮肤接触，戴防护手套。操作后彻底清洗皮肤。

穿合适的防护衣。需要时请换洗衣服。

勿在工作区吃喝东西或吸烟。吃喝东西和吸烟前请彻底清洗皮肤。



为了我们的家园

现在就加入山特维克可乐满再循环计划 (CRC) !

山特维克可乐满再循环计划 (CRC) 是山特维克可乐满为所有客户提供的一项综合服务，其目的在于回收废旧的硬质合金刀片和整体硬质合金刀具。

随着不可再生原材料的使用量不断增加，所有生产厂商有责任更经济地使用现有资源。

山特维克可乐满正致力于提供报废硬质合金刀片和整体硬质合金刀具的回收并以最环保的方式加以循环再利用。

请将所有废旧的硬质合金刀片都回收到处所回收箱里。

当回收箱装满后，可以将报废刀具转移到一个运输箱中。当运输箱已满后，则可以运送到离您最近的山特维克可乐满办事处或分销商处，他们还将为您提供更多的信息。

山特维克可乐满再循环计划 (CRC) 所能带来的好处:

- 已通过 ISO 和 OHSAS 认证的全球一站式回收系统。
- 面向山特维克可乐满的所有客户。
- 回收箱和运输箱操作方便
- 减少废弃物，减轻对环境的压力
- 更好地利用资源。
- 也接受其它厂商的硬质合金刀片。



现在就为您的车床、铣床、钻床以及加工中心订购回收箱。我们建议为每个工作站分别配置一个刀片回收箱和一个整体硬质合金刀具分离箱。

有关如何出售废旧硬质合金的详细说明，请访问网址 www.sandvik.coromant.com 并选择相应的市场。

收集箱:	订货号
用于回收整体硬质合金刀具的运输箱 (胶合板):	91617
用于回收刀片的运输箱 (胶合板):	92994
	92995